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All Solid-State Electrochromic Devices with Gelatin-Based Electrolyte

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Pure and doped niobium oxide ( $\text{Nb}_2\text{O}_5$ ) layers are electrochromic (EC) materials which change their color by insertion of  $\text{Li}^+$  ions from transparent to brown, grey or blue depending on the dopant and the crystallinity of the layer.  $6 \times 8 \text{ cm}^2$  EC-devices with the configuration K-glass/EC-layer/electrolyte/ion-storage (IS) layer/K-glass, were produced using  $\text{Nb}_2\text{O}_5:\text{Mo}$  EC-layers, a  $(\text{CeO}_2)_x(\text{TiO}_2)_{1-x}$  IS-layer and a gelatin electrolyte. The grey coloring of all-solid-state sol-gel devices show a reversible coloration with  $\Delta\text{OD}=0.15$ , a long-term stability of more than 50000 switching cycles, a transmission variation of 20 % at 550 nm after potentiostatic coloration and a coloration efficiency of  $23 \text{ cm}^2/\text{C}$ .

Keywords: Solid electrolyte,  $\text{Li}^+$  conductivity, gelatin, electrochromic devices,  $\text{Nb}_2\text{O}_5:\text{Mo}$ .