Systems metabolic engineering of

Corynebacterium glutamicum

for production of L-lysine and ectoine

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Table of content

Sum	maryV
Zusa	mmenfassungVI
1. Ir	ntroduction1
1.1	General introduction1
1.2	Main objectives
2. T	heoretical Background4
2.1	Corynebacterium glutamicum as industrial cell factory
2.2	Systems and synthetic biology of <i>C. glutamicum</i>
2.3	Metabolic engineering of <i>C. glutamicum</i> 12
2.4	L-Lysine – world leading feed amino acid 15
2.	4.1 Industrial manufacturing and application15
2.	4.2 Strain engineering for L-lysine production
2.5	Ectoine – high-value amino acid for health and well-being 23
3. M	laterials and Methods31
3.1	Bacterial strains and plasmids 31
3.2	Genetic engineering 34
3.3	Media and cultivation
3.	3.1 Shake flask cultivation

3.3.2	Parallel screening in mini-bioreactors
3.3.3	Production in lab-scale bioreactors
3.4 Ar	nalytical Methods 40
3.4.1	Quantification of cell concentration 40
3.4.2	Quantification of sugars and organic acids 40
3.4.3	Quantification of amino acids and ectoine 40
3.4.4	Quantification of intracellular amino acids 40
3.4.5	Determination of enzyme activities 41
3.4.6	RNA sequencing 41
4. Resu	Ilts and Discussion43
4.1 Te	emperature impact on the metabolism of <i>C. glutamicum</i> LYS-12
4.1.1	Enzyme capacity in the central carbon metabolism
4.1.2	Establishment of protocols for transcriptome analysis
4.1.3	Transcriptome at different temperatures 51
4.1.4	Physiological response to malic enzyme deletion in C. glutamicum LYS-12
4.1.5	Overexpression of <i>lysGE</i> for increased L-lysine yield
4.1.6	C. glutamicum LYS-12 reveals new target and production possibilities at
high te	emperature
4.2 Me	etabolically engineered C. glutamicum for high-level ectoine production . 65
4.2.1	Increase of ectoine pathway flux through transcriptional balancing 65

7.	Refer	ences
6.	Арре	ndix86
5.	Conc	lusion and Outlook84
	4.2.8	<i>C. glutamicum</i> as promising production host for ectoine
	4.2.7	Metabolic engineering of ectoine export79
	4.2.6	Driving industrial ectoine production at low salinity
	4.2.5	Impact of transcriptional balancing on ectoine production performance 77
	4.2.4	Benchmarking of the best producer <i>C. glutamicum ectABC</i> ^{opt} 75
	the ect	oine operon71
	4.2.3	Optimal flux relies on specific combination of genetic control elements in
	4.2.2	Modulated ectABC expression via synthetic pathway design

Summary

The soil bacterium Corynebacterium glutamicum has gained tremendous industrial interest, for the biotechnological production of L-lysine and L-lysine derived products. This work cellular function of the assessed the L-lysine producer C. glutamicum LYS-12 at high temperature. The interpretation of transcriptome and proteome- data together with previously generated fluxome data, provided a detailed picture of the regulatory adaption of the cells to 38°C and suggested potential targets for metabolic engineering. In line, the duplication of the *lysGE* gene cluster increased the L-lysine yield by 7% to 460 mmol mol⁻¹. Additionally, the synthesis of the valuable compatible solute ectoine was optimized in C. glutamicum via transcriptional balancing of the heterologous ectoine cluster. The shuffling of synthetic promoter and spacer elements yielded a library of the terminal ectoine pathway. Strongly increased production was enabled by regulatory elements of medium strength, where the increased expression of the gene ectB, as compared to ectA and ectC, appeared crucial. The most advanced ectoine producer C. glutamicum ectABC^{opt} achieved 65 g L⁻¹ ectoine in a fed-batch process. In addition, transcriptome profiling of ectoine producing C. glutamicum revealed a yet unknown export mechanism for ectoine, an interesting target for further metabolic engineering.

Zusammenfassung

Das Gram-positive Bodenbakterium Corynebacterium glutamicum ist von großem industriellem Interesse und insbesondere für die biotechnologische Herstellung von L-Lysin und L-Lysin- verwandten Produkten von Bedeutung. Diese Arbeit befasst sich mit der Untersuchung des L-Lysin Produzenten C. glutamicum LYS-12, kultiviert bei erhöhten Temperaturen. Die Integration von Transkriptom-, Proteom- und bereits im Vorfeld generierten Fluxom-Daten, ergab neue Einsichten in die Adaptierung der Zellen an 38°C und brachte neue Strategien für die Stammoptimierung hervor. Die Verdopplung des Gen-Clusters lysGE führte zu einer Steigerung der L-Lysin Ausbeute um 7% auf 460 mmol mol⁻¹. Des Weiteren wurde der terminale heterologe Ectoin-Synthese-Weg in *C. glutamicum* auf der Ebene des Transkriptoms optimiert. Durch das zufällige Abwechseln von Promotoren und regulatorischen Elementen konnte eine Ectoin-Plasmid Bibliothek erstellt werden. Eine hohe Produktion wurde durch regulatorische Elemente mittlerer Stärke erreicht, wobei die erhöhte Expression des Gens ectB, verglichen mit ectA und ectC, von besonderer Bedeutung zu sein schien. Der beste Produzent C. glutamicum ectABC^{opt} erreichte einen Ectoin-Titer von 65 g L⁻¹ in einem Fed-Batch Prozess. Anschließende Untersuchungen des Transkriptoms eines Ectoin produzierenden C. glutamicum Stammes, führten zu der Identifikation eines bislang unbekannten Export-Mechanismus für Ectoin, was ein interessantes Ziel für zukünftige Stammoptimierungen darstellt.

1. Introduction

1.1 General introduction

The microbe *Corynebacterium glutamicum* was originally discovered during the search for a natural L-glutamate overproducing organism (Kinoshita et al. 1957). Throughout the years, the microbe was found capable to produce a large variety of substances (Becker et al. 2018b). The industrial production of the amino acid L-lysine with C. glutamicum became one of the great success stories in biotechnology (Wittmann and Becker 2007). L-Lysine is a crucial food additive in farming industries (Lemme et al. 2002; Walz 1985) and has other relevant applications, e.g. for medical use (Lai et al. 2014). With an annual market growth of about 7%, the market volume is expected to exceed 2.5 mio tons in 2019 (Cheng et al. 2018). While first producing strains were obtained via random mutagenesis (Hirao et al. 1989), most mutants suffered from low genetic stability and undesired auxotrophies (Sassi et al. 1996). The availability of the complete genome sequence enabled the development of genetic engineering tools, thus driving the directed engineering of the microbe (Kalinowski et al. 2003). Rational engineering approaches were further promoted by the application of analytical methods for strain characterization (Krömer et al. 2004). As a result, the majority of L-lysine is produced biotechnologically today (Eggeling and Bott 2015).

Techniques like high pressure liquid chromatography, gas-chromatography mass spectrometry, electrospray ionization mass spectrometry and sequencing techniques revealed fascinating insights into metabolome (Ma et al. 2019), transcriptome (Sun et al. 2017), proteome (Chen et al. 2019), and genome (Albersmeier et al. 2017). In combination with a versatile genetic toolbox, the generation of systematically designed producer strains with a minimal amount of targeted modifications has been achieved (Becker et al. 2011). Besides the realization of the advanced L-lysine producing mutant *C. glutamicum* LYS-12 (Becker et al. 2011), which is able to surpass the performance of classically engineered production strains, the microbe was shown to serve as production host for numerous natural and non-natural substances (Becker et al. 2018b). The production of L-lysine derived substances such as the biopolymer precursors glutarate (Rohles et al. 2018) and 1,5-diaminopentane (Kind and Wittmann

2011), were produced at economically feasible yields. Systems metabolic engineering furthermore extended the natural substrate spectrum of *C. glutamicum* to a broad range of raw materials (Buschke et al. 2011). An important aspect for the industrial application of *C. glutamicum* is its natural robustness against environmental changes like temperature (Ehira et al. 2009), osmotic stress (Börngen et al. 2010) and various toxic compounds (Becker et al. 2018a). For the production of L-lysine, consequent optimization of strains and process parameters is crucial in order to face the highly competitive market (Eggeling and Bott 2015).

In addition, C. glutamicum can be used to synthesize high-value molecules from sustainable substrates. The compatible solute ectoine is naturally produced by halophilic organisms and has a large field of applications in the biotechnological (Zhang et al. 2006), the cosmetic (Buenger and Driller 2004) or the medical industry (Kanapathipillai et al. 2005). The substance is able to cluster water around proteins, mediating improved resistance against various stresses, e.g. osmotic or temperature stress, by preserving their functionality (Graf et al. 2008). Currently, ectoine is produced in an elaborate and costly process. During this process, halophilic organisms like Halomonas elongata are cultivated in high salt medium. Ectoine and its derivative hydroxyectoine are synthesized simultaneously and both products accumulate intracellularly (Kunte et al. 2014). Subsequent product release is triggered by an osmotic downshock (Sauer and Galinski 1998). The expression of the genes ectA, ectB, ectC and ectD in C. glutamicum enabled the secretion independent from osmotic pressure, directly into the cultivation medium (Becker et al. 2013). Biotechnological production of ectoine under mild conditions would simplify the downstream process and reduce overall production costs. However, previous approaches of heterologous ectoine production were not able to cope with classical industrial processes, due to low titers and productivity, or accumulation of side products (Ning et al. 2016; Pérez-García et al. 2017). Moreover, the underlying principle of ectoine export in C. glutamicum is not fully understood, since the substance may not only be released through the natural mechanosensitive compatible solute release system of the host (Morbach and Krämer 2005). In order to provide broad access to the costly small molecule, the optimization of the production process and heterologous synthesis via microbial cell factories like C. glutamicum represents an important challenge for synthetic biology.

1.2 Main objectives

The first aim of the present work was the investigation of regulatory changes in the L-lysine producing strain *C. glutamicum* LYS-12 cultivated at 38°C, to identify novel genetic targets for optimized production. In order to complement previous flux analysis data, proteome and transcriptome of *C. glutamicum* LYS-12 should be analyzed. For analysis of the transcriptome, methods for the extraction, quality control and preparation of total RNA should be established first. Data from transcriptome, proteome, and fluxome should then be integrated to gain an insight into the temperature adaption of *C. glutamicum*. These findings should be further exploited to improve L-lysine synthesis at high temperature via targeted strain engineering.

The second aim of this work was the enhancement of the heterologous synthesis of ectoine, using *C. glutamicum*. While earlier approaches mainly focused on the optimization of precursor supply, terminal pathway engineering apparently exhibited a possible bottleneck for expression. For this purpose, the three genes, *ectA*, *ectB* and *ectC* should be transcriptionally balanced with a library of different transcription and translation modulating elements. The different expression levels of these genes should then be investigated in order to identify superior producing strains for ectoine. Furthermore, the not yet fully understood ectoine export mechanism in *C. glutamicum* should be elucidated. To this extent, a basic ectoine producer and its non-producing parent strain should be compared via comparative transcriptional analysis for upregulation of potential transport proteins. Genetic engineering of an ectoine export mechanism should finally lead to optimized production of the target substance.

2. Theoretical Background

2.1 Corynebacterium glutamicum as industrial cell factory

Since its discovery approximately 60 years ago (Kinoshita et al. 1957), the Grampositive soil bacterium *Corynebacterium glutamicum* has evolved into a workhorse for the biotechnological industry (Becker et al. 2018b). The microbe is generally regarded as safe (GRAS). The possibility to conduct genetic modifications via a quickly expanding engineering and editing toolbox, make it an ideal and safe expression host (Becker and Wittmann 2012). The availability of its genome sequence furthermore enabled the development of postgenomic techniques and laid the foundation for systems level analysis of the microbe (Kalinowski et al. 2003).

Engineered strains of *C. glutamicum* efficiently produce various natural and nonnatural products, such as amino acids (Becker and Wittmann 2015; Becker et al. 2011; Vogt et al. 2015), organic acids (Rohles et al. 2018; Zhou et al. 2015), diamines (Kind et al. 2010; Kind et al. 2011; Kind et al. 2014) and biofuels (Siebert and Wendisch 2015), as well as cosmetic products (Becker et al. 2013; Tsuge et al. 2018) from different substrates (Becker et al. 2018a; Buschke et al. 2013; Hoffmann et al. 2018; Pérez-García et al. 2017; Tsuge et al. 2015). Several approaches demonstrate anaerobic production of L-lysine (Vassilev et al. 2018; Xafenias et al. 2017), succinate (Chung et al. 2017; Tsuge et al. 2013) and lactate (Tsuge et al. 2013) (Figure 1). Altogether, these achievements highlight the importance of *C. glutamicum* as the preferred host for the present and future industrial biotechnology (Becker et al. 2016; Becker et al. 2018b).



Figure 1. Industrial application of *C. glutamicum* for the conversion of waste streams and renewable materials into valuable products. Adapted and modified from previous work (Becker et al. 2018b; Becker and Wittmann 2015).

2.2 Systems and synthetic biology of *C. glutamicum*

Systems biology involves the application of omics techniques and modeling approaches in order to characterize metabolic and regulatory networks on a systems level (Ng et al. 2015; Wendisch et al. 2006b; Wu et al. 2016). Today, powerful analytical methods provide access to the different functional layers of the cell, i.e. metabolome (Ma et al. 2019), proteome (Chen et al. 2019), transcriptome (Sun et al. 2017), and genome (Albersmeier et al. 2017).

Metabolite profiling provides access to the energy and redox level and a multitude of pathway intermediates. Metabolite analysis is a time critical discipline due to high metabolite turnover rates (Zhang et al. 2018). The technique requires fast quenching in order to achieve an unaltered impression of the metabolite status (Zhang et al. 2018). In addition, high resolution techniques such as gas-chromatography mass spectrometry or liquid-tandem mass spectrometry are required for molecular structure identification (Wellerdiek et al. 2009; Zhang et al. 2018). For detailed investigation of the proteome, a combination of different techniques is applied. Cellular proteins are separated via two dimensional sodium dodecyl sulfate polyacrylamide gels (2D-SDS-PAGE) and further analyzed, using matrix assisted laser desorption ionization-time of flight mass spectrometry (MALDI-TOF) and electrospray ionization mass spectrometry (ESI-MS) (Rosen and Ron 2002; Schluesener et al. 2005; Silberbach et al. 2005).

Transcriptome profiling requires the reverse transcription of extracted mRNA into more stable cDNA for qualitative and quantitative analysis. The quantitative amount of selected transcripts can be determined via reverse transcriptase real time polymerase chain reaction (RT-PCR) (Glanemann et al. 2003). Insights into the total pool of mRNA transcripts are possible via whole transcriptome sequencing, facilitated by RNA sequencing (RNAseq) (Pfeifer-Sancar et al. 2013). The underlying principle of mRNA sequencing is visualized in Figure 2. The sequencing of the entire DNA of a given organism (genomics) can also be performed via next generation sequencing techniques and provides insights into mutations and the arrangement of the genes (Unthan et al. 2015). Most approaches additionally rely on the application of bioinformatical methods and databases for data interpretation.



Figure 2. Workflow of RNA sequencing, starting from extracted total RNA. Sample preparation involves the extraction of RNA from the bacterial cells and removal of DNA and ribosomal RNA (A). cDNA libraries are generated by fragmentation of the mRNA and reverse transcription into cDNA. Adapters and linkers are attached for binding and amplification on the flow cell (B, C). Flow cell attached fragments are amplified and bridge polymerized for the creation of clusters. Fluorescently tagged nucleotides compete for the amplification of the strand. A light source excites nucleotides at each incorporation. The emitted light signal is detected by a camera (D). Millions of reads are separated due to the unique index primer sequences. Final reads are aligned to the reference genome and bioinformatically processed (E) (adapted from Illumina, San Diego, CA, USA).

Beyond single omics approaches, multi omics approaches allow even deeper insight into the cellular system (Fondi and Liò 2015; Krömer et al. 2004). Such studies have revealed that proteome and transcriptome do not necessarily match, but can exhibit high differences, due to posttranslational regulation mechanisms (Glanemann et al. 2003; Nie et al. 2007). The thorough interpretation of the different omics data therefore helps to discover regulatory mechanisms (Kohlstedt et al. 2010; Kohlstedt et al. 2014). Towards the design of superior *C. glutamicum* cell factories, systems biology developments are supported by straightforward genome editing tools. The *sacB* selection system has enabled marker-free genome modification of *C. glutamicum* for almost 30 years and is still widely used (Jäger et al. 1992; Schäfer et al. 1994). In addition, new methods recently emerged via application of CRISPR-Cas9 (Cho et al. 2017) or CRISPR-Cpf1 (Jiang et al. 2017), promising one-step editing of multiple genetic targets.

The different genome-editing methods are applied to diminish genes, include novel ones and modulate their expression in *C. glutamicum*. For expression control, a set of chromosomal high efficiency promoters has been identified (Buschke et al. 2013; Kind et al. 2014; Okibe et al. 2010). In addition, expression control enables a more fine-tuned balancing of individual genes within a pathway to optimize the overall pathway

flux. This approach is based on synthetic promoters and ribosomal binding sites (Oh et al. 2015; Rytter et al. 2014; Wei et al. 2018; Zhang et al. 2015). A powerful strategy is provided by synthetic promoter libraries, obtained from random mutagenesis and benchmarking via relative fluorescence measurement of reporter proteins (Rytter et al. 2014; Yim et al. 2013). Recently, their application has led to a significant increase of hemicellulosic biomass (xylan) utilization in *C. glutamicum* (Yim et al. 2016). Here, the responsible genes were equipped with promoters of different strength in order to supply the necessary balance of each module, including xylose utilization, xylose transport and xylan degradation (Yim et al. 2016).

Besides influencing protein expression on the level of transcription, it can also be modulated on the level of translation. Polycistrionic expression cassettes allow the coexpression of closely located genes by one homologous promoter. Simultaneous expression is enabled by the promoter, upstream of the first gene and ribosomal binding sites in front of each additional gene of the operon-like structure (Becker et al. 2013; Pérez-García et al. 2017).

In contrast, the bicistronic design allows an independent control of gene expression (Liu et al. 2017; Mutalik et al. 2013). The combination of a promoter and a bicistronic part, in this case, consists of a 5'-untranslated region with a Shine Dalgarno sequence, a sequence for a short peptide, e.g. from the source gene, and a Shine Dalgarno sequence sequence including a stop codon, overlapping the start codon of the target gene. Both designs are graphically displayed in Figure 3 (Zhao et al. 2016).



Figure 3. Comparison of polycistronic (A) and bicistronic (B) designs for modulated gene expression in *C. glutamicum.* The polycsitronic design (A) for the simultaneous expression of more than one gene in comparison to the bicistronic design (B), allowing an independent gene expression facilitated by the short gene and the second Shine Dalgarno (SD) sequence with stop codon (TAA) overlapping the start codon (ATG), (Liu et al. 2017).

The established systems biological tools enabled the analysis of the metabolism of *C. glutamicum* in different environments, and under various stress conditions. These conditions are important for the natural life style of the microbe in its natural soil and water habitats (Kinoshita et al. 1957), but are also relevant for industrial fermentation processes. Not only temperature stress (Ehira et al. 2009), but also osmotic (Wolf et al. 2003), and oxidative stress (Park et al. 2012) are typically imposed on *C. glutamicum*, when applied in industrial fermentations.

In this regard, previous work has shown that *C. glutamicum* LYS-12 adapts well to temperatures up to 40°C and exhibits a maximum L-lysine yield at 38°C in minimal glucose medium with a decreased growth rate (Schäfer 2016). Metabolic flux analysis of the strain revealed a redistribution of intracellular fluxes (Schäfer 2016). The promoted pentose phosphate (PP) pathway flux at the high temperature is enabled by massive carbon recycling (Figure 4). At 30°C, *C. glutamicum* LYS-12 channels only 86% of carbon into the PP pathway (Becker et al. 2011; Schäfer 2016). Due to the rerouting of metabolic fluxes, the microbe generates high amounts of NADPH, which are required for the terminal L-lysine producing pathway (Takeno et al. 2010).



Figure 4. Activity of the central metabolic pathways of C. glutamicum LYS-12 at 30°C (A) and 38°C (B). Green arrows indicate in vivo fluxes closer to the theoretical optimal flux towards L-lysine synthesis in comparison to 30°C (Buschke et al. 2013; Melzer et al. 2009; Schäfer 2016). Anaplerotic fluxes generated by phosphoenolpyruvate carboxylase and pyruvate carboxylase are labelled green due to their enhanced net-flux from the Pyr/PEP pool to the MAL/OAA pool, calculated by the subtraction of malic enzyme flux from the anaplerotic flux (red). The fluxes are given as relative values normalized to the specific glucose uptake rate (4.1 mmol g⁻¹ h⁻¹ (30 °C), 3.9 mmol g⁻¹ h⁻¹ (38 °C)). AcCoA = acetyl Coenzyme A, AKG = α -ketoglutarate, BM = biomass, DAP = diaminopimelate, DHAP = dihydroxyacetone phosphate, E4P = erythrose 4-phosphate, F6P = fructose 6-phosphate, GAP = glyceraldehyde 3-phosphate, Glyex = extracellular glycine, G6P = glucose 6-phosphate, ICI = isocitrate, Lys = L-lysine, Lysex = extracellular L-lysine, MAL = malate, OAA = oxaloacetate, PEP = phosphoenolpyruvate, PGA = 3-phosphoglycerate, Pyr = pyruvate, P5P = pentose 5-phosphate, SUC = succinate, SUC_{ex} = extracellular succinate, S7P = sedoheptulose 7-phosphate, Treex = extracellular trehalose (Figure kindly provided by Judith Becker and Rudolf Schäfer) (Becker et al. 2011; Schäfer 2016).

An enhanced carbon flux into the PP pathway has been shown to improve the production of L-lysine in C. glutamicum LYS-12 (Becker et al. 2007; Becker et al. 2005; Ohnishi et al. 2005). However, strains without a functional EMP (Embden-Meyerhof-Parnas) pathway, which are forced to channel carbon into the PP pathway, show strong imbalances and reduced growth (Marx et al. 2003; Melzer et al. 2009). A high flux through the PP pathway is beneficial for an optimal flux distribution in order to reach the theoretical maximum yield of 75% for L-lysine (Kjeldsen and Nielsen 2009; Melzer et al. 2009). High activity of the PP pathway, together with a downregulated tricarboxylic acid (TCA) cycle, represents the ideal flux distribution for an increased molar yield of L-lysine (Kiss and Stephanopoulos 1992). The decreased growth at high temperature can also be explained by the metabolic flux through the TCA-cycle. C. glutamicum LYS-12 already exhibits a reduced TCA flux at 30°C due to the attenuation of the isocitrate dehydrogenase expression (Becker et al. 2011). TCA cycle flux was even further decreased at 38°C, which may have resulted in energy shortage. The limited availability of energy for growth and cellular maintenance, highly demanded at elevated temperature, may also lead to the observed phenotype (Hagerty et al. 2014; Mainzer and Hempfling 1976; Schäfer 2016).

2.3 Metabolic engineering of *C. glutamicum*

Metabolic engineering describes the directed optimization of strains towards new or improved properties (Jones and Koffas 2016). In recent years, *C. glutamicum* has been engineered into an efficient producer of a spectrum of more than 70 natural and non-natural products (Figure 1) (Becker et al. 2018b).

The capability of versatile product export displays one of the important features that explains the suitability of *C. glutamicum* as an ideal host for a large group of products, such as the proteinogenic amino acids L-lysine (Wu et al. 2019), L-glutamate (Wang et al. 2018), L-leucine (Feng et al. 2018), the non-proteinogenic amino acids 5-aminovalerate (Rohles et al. 2016), L-pipecolic acid (Pérez-García et al. 2016) and ectoine (Pérez-García et al. 2017), the organic acids succinate (Chung et al. 2017), *cis,cis*-muconic acid (Becker et al. 2018a) and itaconic acid (Otten et al. 2015), alcohols as ethanol (Jojima et al. 2015), isobutanol (Lange et al. 2018) and 2,3-butanediol (Radoš et al. 2015) and the diamines 1,5-diaminopentane (Kim et al. 2018), 1,4-diaminobutane (Nguyen et al. 2015), the terpenoids lycopene (Matano et al. 2014), astaxanthin (Henke et al. 2016) and β -carotene (Taniguchi et al. 2017), aromatic compounds as violacein (Sun et al. 2016), resveratrol (Braga et al. 2018) and protocatechuic acid (Kallscheuer and Marienhagen 2018), antioxidants like biliverdin (Seok et al. 2019) and many others such as hyaluronic acid (Cheng et al. 2017), oelic acid (Takeno et al. 2018) and palmitic acid (Takeno et al. 2013).

Furthermore, metabolic engineering has been applied to modulate endogenous pathways by exploiting the microbes' own regulatory mechanisms. Homologous regulatory circuits of *C. glutamicum* are able to downregulate certain pathways via feedback regulation (Lu and Liao 1997). These feedback mechanisms can be coupled to an optical signal in order to sense a higher concentration of the desired product in high-throughput screening. As example, the protein LysG is a positive regulator of L-lysine, L-arginine and L-histidine export, promoting the expression of the exporter gene *lysE*. The natural function of metabolite sensing systems is to maintain homeostasis for the organism by adapting the concentration of intracellular substances. In order to prevent an excess of L-lysine or L-arginine, *C. glutamicum* is able to promote their export (Bellmann et al. 2001; Eggeling and Sahm 2003).

A biosensor for amino acids has been designed by fusing LysG to eYFP (enhanced yellow fluorescing protein), which enabled rapid identification of overproducing strains,

directly on agar plates (Binder et al. 2012; Jones et al. 2015). If no biosensor for the product of interest is available, as it is the case in most efforts, or the signal is lacking precision, miniaturized cultivation systems allow simultaneous characterization of numerous mutants via subsequent measurement for product concentration in their culture supernatant (Jones et al. 2015).

Moreover, previous efforts have identified transport mechanisms as one important step towards improved producing strains of C. glutamicum. The heterologous expression of the *E. coli* L-threonine exporter *rhtC* in a threonine overproducing *C. glutamicum* led to a 12-fold decrease in intracellular L-threonine concentration (Diesveld et al. 2009). High producing strains with extended product spectra or non-natural product concentrations benefit from the ability of expressing numerous export proteins which belong to the superfamily of major facilitator permeases and enable C. qlutamicum to export known and unknown substances. As an example, the export mechanism for the heterologous platform chemical 1,5-diaminopentane was identified via transcription profiling. Subsequent overexpression of one of the identified permeases led to a significant increase in product formation (Kind et al. 2011). However, many putative translocator proteins still have unknown functions and likely promote the efflux of additional substances, different from their original ones (Eggeling and Sahm 2003; Saier Jr 2000; Vrljic et al. 1999). In addition to active transport, products like L-glutamate can be exported through mechanosensitive channels (Wang et al. 2018). Figure 5 gives an overview on numerous export mechanisms of C. glutamicum for the transport of metabolites through its cell envelope.



Figure 5. Schematic setup of *C. glutamicum* cell envelope with different types of transporters. A: Polysaccharide matrix. B: Mycomembrane, mucolic acids with non-covalently linked lipids. D: Cell wall core, consisting of peptidoglycan, linked to heteropolysaccharide arabinogalactan (C). E: Periplasm, separates the plasma membrane from the cell wall. F: plasma membrane, bilayer of proteins and phospholipids. Porins in the mycomembrane enable diffusive flux (Lanéelle et al. 2013). Other transporters are located in the plasma membrane. Drug-like toxins are exported via primary transport systems of multi drug exporters at the expense of ATP (Nikaido 1994). Secondary transporters like LysE symport positively charged L-lysine with OH⁻ (Vrljic et al. 1996). Channels function as valve for solutes (Börngen et al. 2010). Translocators like the phosphotransferase system (PTS) are used for the import and phosphorylation of glucose or sucrose (Moon et al. 2007). The figure has been adapted and modified from Lanéelle et al. (Lanéelle et al. 2013).

2.4 L-Lysine – world leading feed amino acid

2.4.1 Industrial manufacturing and application

The essential amino acid L-lysine has emerged as an important bio-based product. It is the leading food additive in the world and is used to promote growth of mammals (Walz 1985), birds (Lemme et al. 2002), and fishes (Davies et al. 1997). In addition it has important applications in medical (Lai et al. 2014) and chemical industry (Kar et al. 2011).

Turkeys and pigs, supplemented with L-lysine, exhibit a significant increase in muscles mass and a decrease in fat (Lemme et al. 2002; Walz 1985). L-Lysine is crucial for the synthesis of cellular proteins and furthermore acts as an energy source and a promoter for collagen growth (Lai et al. 2014). In addition, L-lysine prevents osteoporosis by improving the absorption of calcium, leading to a recommended daily dose of approximately 1 gram for adults (Flodin 1997; Sallam and Steinbüchel 2010). During infections with the herpes simplex virus, increased doses of L-lysine significantly reduce healing time by limiting virus replication (Flodin 1997). This therapeutic effect is mediated by a shift in the L-lysine to L-arginine ratio, with the latter being overrepresented in viral proteins (Corbin-Lickfett et al. 2010; Flodin 1997). L-Lysine also plays an important role as industrial precursor for the synthesis of pharmacologically active substances such as the drug precursor L-pipecolic acid (Weigelt et al. 2012). L-Pipecolic acid can be formed from L-lysine via two enzymatic steps and is used in the production of anti-cancer drugs, antibiotics, anesthetics or immunosuppressive medicaments (Gatto et al. 2006; He 2006; Pacella et al. 2010; Weigelt et al. 2012).

In the field of polymer synthesis from renewables, L-lysine is an important precursor to derive glutarate (Rohles et al. 2018; Wang et al. 2019), 5-aminovalerate (Rohles et al. 2016) and 1,5-diaminopentane (Li et al. 2014). These substances can be chemically polymerized to form bio-nylon. δ -Valerolactam is directly accessible from 5-aminovalerate and can form bio-nylon by self-polymerization (Park et al. 2014; Rohles et al. 2016). The increasing demand for L-lysine throughout the last years has resulted in a steep market increase. Due to high competition between suppliers (Kats et al. 1994) and continuous improvements in fermentation, strain design, and downstream processing, the price has recently stabilized (Figure 6) (Cheng et al.

2018). The fermentative L-lysine production with *C. glutamicum* is performed in largescales of approximately 500 m³ bioreactors in order to meet the market demand (Wittmann and Becker 2007). The industrial fermentation and downstream process for L-lysine is displayed in Figure 7. The biggest industrial L-lysine plants are located in China (1.1 mio tons per year), Indonesia (350k tons per year), Russia (100k tons per year), Brazil (100k tons per year) and the USA (720k tons per year) (Eggeling and Bott 2015).

Depending on the location, different raw materials are used as the basis to provide substrate sugars. Waste streams from starch hydrolysis of maize and wheat plus molasses from sugar refineries contain high amounts of glucose, fructose and sucrose, which can be directly utilized by *C. glutamicum* for L-lysine production (Ikeda 2012; Zhang et al. 2017). Under consideration of the location of the plethora of L-lysine plants in southern countries, process-cooling has one of the biggest shares of the final product price (Ohnishi et al. 2003).



Figure 6. Development of the global L-lysine market volume (orange dots) and price per kg (grey bars). Predicted yields for 2017-2019, expecting a 7% annual growth (Ajinomoto Co., Inc., Tokyo (2018) annual financial report (Cheng et al. 2018; Eggeling and Bott 2015)).



Figure 7. Industrial manufacturing of L-lysine. Upstream process, fermentation (blue) and downstream processing (orange) of an industrial L-lysine fermentation. Nutrients, carbon source and complex elements are sterilized and transferred to the reactor in a fed-batch process. After fermentation, the broth is separated from biomass via filtration or centrifugation. Water is evaporated, the residue is granulated via spray drying. The figure is adapted from previous work (Brunef et al. 2011; Kelle et al. 2005; Knoll and Buechs 2006; Pistikopoulos et al. 2011).

In order to limit production costs, the performance of L-lysine producing *C. glutamicum* at elevated temperatures has been studied (Ohnishi et al. 2003). As an example, *C. glutamicum* LYS-12 (Becker et al. 2011) exhibited a significant increase in L-lysine yield at temperatures up to 38°C (Figure 8) (Schäfer 2016). Higher temperature positively influenced the L-lysine yield at the expense of growth, i.e. biomass yield and specific growth rate. However, the cellular details that mediate these changes have remained largely unclear.

In addition, elevated cultivation temperatures lead to a possible decrease of contamination risks in large scale fermentation processes (Junker et al. 2006). These findings highlight cultivation temperature as an important parameter, not only in terms of economy but also as topic for research.



Figure 8. Temperature dependent L-lysine yield of *C. glutamicum* **LYS-12.** The temperature dependent L-lysine yield of *C. glutamicum* LYS-12, obtained from shake flask cultivations on glucose minimal medium. The data are obtained from previous work (Schäfer 2016).

2.4.2 Strain engineering for L-lysine production

The first L-lysine producing strains of *C. glutamicum* were generated by releasing the enzyme aspartokinase from feedback-inhibition via point mutation (Sano and Shiio 1970). Further optimization of L-lysine synthesis involved the overexpression of key enzymes (Jetten et al. 1995) to enhance the availability of cofactors (Becker et al. 2005) and building blocks (Peters-Wendisch et al. 2001), L-lysine synthesis (Kelle et al. 2005), and L-lysine export (Bellmann et al. 2001). However, these rather local approaches were not able to cope with industrial producing strains, derived from random mutagenesis (Eggeling and Sahm 1999) (Table 1).

More recently, strain optimization was upgraded to systems level metabolic engineering. A systems wide optimization strategy integrated metabolic fluxes and model-based flux prediction into the design of a synthetic L-lysine producing cell factory. This approach led to the development of a highly advanced L-lysine producer, C. glutamicum LYS-12 (Becker et al. 2011). The wild-type based strain harbors only twelve genomic modifications and accumulates approximately 120 g L⁻¹ L-lysine at a yield of 55% which is in the range of industrial producers (Figure 9) (Becker et al. 2011). C. glutamicum LYS-12 exhibits the following complementary modifications: The point mutation T311I results in the replacement of the amino acid L-threonine by L-isoleucine in the enzyme aspartokinase, yielding a feedback insensitive variant (Becker et al. 2005; Kim et al. 2006). Further optimizations improved the supply of reducing power (overexpression of the *tkt*-operon and *fbp*), the supply of the precursor oxaloacetate (overexpression of a point mutated variant of pyc, deletion of pck), increased flux through the L-lysine biosynthetic pathway (overexpression of dapB, lysA, lysC and *ddh*), and reduced flux through competing pathways (downregulation of *icd* and *hom*) (Figure 9) (Becker et al. 2011).

Likewise, L-lysine producing strains of the last decade were either derived via rational metabolic engineering (Becker et al. 2011; Binder et al. 2012; Ikeda et al. 2011; Ikeda and Takeno 2013; Xu et al. 2014) or more recently, by a combination of classical and rational strain engineering (Xu et al. 2018a; Xu et al. 2018b) (Table 1). These combinatorial approaches provided strains (Xu et al. 2018a) which even exceeded the titers of classical industrial producers (Eggeling and Sahm 1999). So far, *C. glutamicum* LYS-12 exhibits the highest yield and productivity of all strains like

Brevibacterium flavus (Sano and Shiio 1970), *Brevibacterium lactofermentum* (Araki et al. 1999) and *Bacillus methanolicus* (Lee et al. 1996) have also been considered for L-lysine production.

Due to the high performance of L-lysine producing strains of *C. glutamicum*, the production of L-lysine related products has gained increasing attraction. The L-lysine production power of *C. glutamicum* LYS-12 was recently used for further approaches. Synthesis of 1,5-diaminopentane (DAP) was enabled by overexpression of the *E. coli* derived gene *ldcC*, achieving DAP titers of more than 80 g L⁻¹ (Kind et al. 2010). Equipped with the genes *davA* and *davB* from *Pseudomonas putida*, *C. glutamicum* AVA-3 produced 28 g L⁻¹ of 5-aminovalerate (Rohles et al. 2016). Further engineering has provided *C. glutamicum* GTA-4, which was capable of producing more than 90 g L⁻¹ of glutarate (Rohles et al. 2018). Another prominent example is the synthesis of L-pipecolic acid. The production of L-pipecolic acid is enabled by overexpression of the *Silicibacter pomeroyi* gene *lysDH* and the endogenous gene *proC* (Pérez-García et al. 2016). In addition, the ability of *C. glutamicum* to channel carbon from numerous substrates efficiently into the L-lysine branch can be further exploited to synthesize the valuable chemical chaperone ectoine (Becker et al. 2013; Pérez-García et al. 2017).



Figure 9. Engineered metabolic pathway of the L-lysine hyper-producer *C. glutamicum* LYS-12. The boxes represent the twelve genetic modifications introduced into the wild type strain *C. glutamicum* ATCC13032 (Becker et al. 2011). 1: nucleotide exchange in *lysC* gene, 2: additional copy of *ddh*, 3: deletion of *pck*, 4: overexpression of *dapB*, 5: additional copy of *lysA*, 6: overexpression of *lysC*, 7: nucleotide exchange in *hom*, 8: nucleotide exchange in *pyc* gene, 9: overexpression of *pyc*, 10: start codon exchange of *icd*, 11: overexpression of *fbp*, 12: overexpression of *tkt*-operon. Figure adapted from Becker et al. 2011 (Becker et al. 2011). PP pathway: pentose phosphate pathway, EMP pathway: Embden-Meyerhof-Parnas pathway, TCA cycle: tricarboxylic acid cycle.

Strain	Characteristics	Titer [g L ⁻¹]	Yield [g g ⁻¹]	Productivity [g L ⁻¹ h ⁻¹]	Source
C. glutamicum B6	Derived through mutation with N-nitro-N'-nitro-N-nitrosoguanidine.	100	I	2.1	(Hirao et al. 1989)
C. glutamicum MH20-22B	Derived through mutation.	44	0.44	1.6	(Schrumpf et al. 1992)
C. glutamicum h-8241	Derived through mutation.	48	0.48	ı	(Nakano et al. 1994)
C. glutamicum	Derived through mutation, L-leucine and L-homoserine auxotrophy.	60	0.33	ı	(Sassi et al. 1996)
C glutamicum MH20- 22B/pJC23	MH20-22B, overexpression of <i>dapA</i> .	50	0.50	ı	(Eggeling et al. 1998)
C. glutamicum	Industrial producer.	170		3.8	(Eggeling and Sahm 1999)
С. glutamicum АНР∆рtsH320deIA	Mutations: <i>hom</i> (V59A), <i>lysC</i> (T311I), and <i>pyc</i> (P458S), activation of <i>iolT1</i> -specified glucose uptake system.	9.3	0.24	·	(Ikeda et al. 2011)
C. glutamicum LYS-12	Mutation: <i>lysC</i> (T3111), <i>pyc</i> (P458S), <i>hom</i> (V59A), <i>icd</i> (A1G); overexpression: <i>lysC</i> , <i>pyc</i> , <i>ddh</i> , <i>lysA</i> , <i>dapB</i> , <i>fbp</i> , <i>tkt</i> , deletion: <i>pck</i> .	120	0.55	4	(Becker et al. 2011)
C. glutamicum DM1933 murE-G81E	Mutation: <i>murE</i> (G81E), <i>pyc</i> (P458S), <i>hom</i> (V59A), 2x lysC (T3111), 2x asd, 2x dapA, 2x dapB, 2x ddh, 2x of lysA, 2x lysE; deletion: <i>pck</i> .	7.56	0.36		(Binder et al. 2012)
C glutamicum AGL-6	Mutations: hom (V59A), lysC (T311I), pyc (P458S), mqo224 (W224opal) leuC456	100	0.40	3.3	(Ikeda and Takeno 2013)
C. glutamicum Lys5-8	Mutations:2x lysC (C932T), pyc (G1A, C1372T), hom (T176C), 2x asd, 2x dapA, 2x dapB, 2x ddh, 2x lysA, murE (G242A); deletions: aceE, alaT, avtA, ldhA, mdh, ilvN _{c-T} , pck; integration of gapC (C. acetobutylicum).	130	0.47	2.73	(Xu et al. 2014)
C. glutamicum RE2A ^{io} lysC gapN	Combined use of NAD dependent gapA and NADPH dependent gapN. Mutations: hom (T176C), lysC (T3111), pyc (P458S).	9.55	0.19		(Takeno et al. 2016)
C. glutamicum JL- 6ΔdapB::Ec- dapB ^{c1156,6116C}	Mutational strain JL-6 as basis. Replacement of the natural $dapB$ gene with mutated <i>E. coli</i> $dapB^{c_{1156,G116C}}$.	117.3	0.44	2.93	(Xu et al. 2018b)
C. glutamicum JL-69P _{tac-M} gdh	Mutational strain JL-6 as basis. Deletions: <i>pck, odx</i> , overexpression: <i>pyc, ppc, gltA, gdh</i> . Additional feeding of biotin.	181	I	3.78	(Xu et al. 2018a)

Table 1. Comparison of L-lysine producing strains of C. glutamicum regarding yield, titer and productivity.

2.5 Ectoine – high-value amino acid for health and well-being

Ectoine (1,4,5,6-tetrahydro-2-methyl-4-pyrimidinecarboxylic acid) is a natural osmolyte. The compatible solute protects species like *Halomonas elongata* (Cánovas et al. 1997), *Pseudomonas stutzeri* (Stöveken et al. 2011) or *Chromohalobacter salexigens* (Vargas et al. 2006) against environmental stress. Due to the fact that its water binding capability is independent from the salt concentration, ectoine maintains hydration and function of proteins even under conditions of severe osmotic stress (Figure 10) (Czech et al. 2018; Held et al. 2010). On a molecular level, compatible solutes support the clustering of water around hydrophobic proteins while improving their function by e.g. preventing denaturation and mediating overall stability (Graf et al. 2008).

The substance has gained substantial interest in the medical, food, cosmetic, and biotechnological industries (Czech et al. 2018). In dermal lotions, ectoine preserves skin moisture, protects the skin against UVA-induced cell damage and aging (Buenger and Driller 2004). In addition, the chemical chaperone is of great interest for the treatment of diseases, based on protein-misfolding. As example, ectoine blocks the aggregation and the neurotoxicity of Alzheimer's β-amyloid or other amyloidogenic proteins, which contribute to the progression of Parkinson's and Huntington's disease, respectively (Dobson 2003; Kanapathipillai et al. 2008; Kanapathipillai et al. 2005; Yang et al. 1999). The application of ectoine offers strong resistance to prion peptideinduced toxicity in human neuroblastoma cells, concluding that such molecules can be potential inhibitors of prion aggregation and toxicity (Kanapathipillai et al. 2008). Furthermore, ectoine serves as a protectant against nanoparticle-induced neutrophilic lung inflammation (Sydlik et al. 2009). Transgenic tomato plants accumulating ectoine, exhibit an increased photosynthetic rate through an enhancement of cell membrane stability under oxidative and salt stress (Moghaieb et al. 2011). Similar results are also observed for tobacco plants (Nakayama et al. 2000).

In biotechnology, the production of biodiesel by enzymatic conversion of triglycerides in cottonseed oil is enhanced by the addition of ectoine to the solvent-free methanolysis system. The additive leads to reduced methanol inhibition on the immobilized lipase (Wang and Zhang 2010). Beneficial effects have also been shown for microbial fermentation processes (Malin and Lapidot 1996).

Due to its favorable properties, ectoine has gained enormous economic interest (Melmer and Schwarz 2009). The purchase cost is approximately 9000 US Dollars kg⁻¹ (Acadechem, Hong Kong, China) (Cantera et al. 2018; Czech et al. 2018; Strong et al. 2016). The related osmolyte hydroxyectoine (5-hydroxy-2-methyl-1,4,5,6tetrahydropyrimidine-6-carboxylic acid) is produced from ectoine by microbes such as Streptomyces coelicolor under heat stress. The substance exhibits interesting thermoprotective properties (García-Estepa et al. 2006) and is sold for approximately 17,000 US Dollars kg⁻¹ (Merck, Darmstadt, Germany) (Cantera et al. 2018; Czech et al. 2018; Strong et al. 2016). From an evolutionary point of view, producers of both compatible solutes as well as sole ectoine producers have evolved, depending on the respective environmental conditions in their natural habitats (Bursy et al. 2008). In terms of benefits for health, hydroxyectoine is sometimes applied in combination with ectoine in order to e.g. treat inflammatory bowel diseases (Abdel-Aziz et al. 2015).



Figure 10. Scheme of protein hydration during salt stress by compatible solutes. During hyperosmotic stress, the protein is denaturized by a decrease in its hydration state (A). In the presence of compatible solutes, salts are excluded from the protein surface, leading to the clustering of water around the protein (B). In this state, the protein is stabilized in its native conformation (Arakawa and Timasheff 1985; Pastor et al. 2010; Qu et al. 1998). For illustration, the protein model structure was obtained from swissmodel.expasy.org (A4QAP5_CORGB).

Most non-halophilic microorganisms, such as *C. glutamicum* are incapable of producing ectoine or hydroxyectoine themselves. Instead, these microbes accumulate intracellular trehalose and L-proline under osmotic pressure (Guillouet and Engasser 1995). However, during the exposition to salt stress, *C. glutamicum* is able to activate osmolyte carriers, in order to promote the uptake of extracellular compatible solutes, like L-proline and ectoine (Peter et al. 1998). So far, a clear regulatory network, as described for oxidative and heat stress, has not been identified for conditions of high osmolarity.

At least, the sigma factor σ^{E} seems to play a role in the activation of osmoprotection in C. glutamicum (Pacheco et al. 2012; Park et al. 2008). In the case of an immediate downshift in osmolarity, mechanosensitive channels are activated within seconds and allow efficient water efflux. The effect of subsequent cell dehydration can be prevented by the accumulation of compatible solutes in the cytoplasm (Wood 1999). ProP and other secondary transporters like BetP, EctP and LcoP promote the influx of the compatible solutes ectoine, betaine or proline (Robertson 2019; Wood et al. 2001). Intracellular solutes are in most cases released by mechanosensitive channels such as the MscL and MscS family or other yet unknown mechanisms (Booth 2014; Börngen et al. 2010; Cox et al. 2018). Mechanisms of these in- and export system of *C. glutamicum* are shown in Figure 11. In contrast to the fast response to high salinity by compatible solute uptake (seconds), the synthesis of the endogenous compatible solutes trehalose and proline happens in a slower range (hours). As a result, the availability of compatible solutes in the cultivation medium promotes the cells resistance against osmotic shifts (Csonka 1989; Kempf and Bremer 1998). However, complex interactions between genome, transcriptome, fluxome, proteome and metabolome, during stress response, like correlations between transcription and translation, as well as the posttranscriptional regulation still remain unclear (Fränzel et al. 2010; Özcan et al. 2005).



Figure 11. Compatible solute in- and export systems of *C. glutamicum.* Osmoregulated compatible solute import proteins BetP (betaine), EctP (ectoine, betaine, L-proline), LcoP (betaine, ectoine) and ProP (ectoine, L-proline). Mechanosensitive channels MscL and MscS for large and small conductance and unknown export systems for the release of compatible solutes (Morbach and Krämer 2005).

To date, the industrial production of ectoine relies on halophilic microorganisms like *Halomonas elongata* (Cánovas et al. 1997). The cells are grown in high salt media and compatible solute excretion is triggered by an osmotic downshock. This process can be repeated several times, which coined the term "bacterial milking" (Figure 12) (Sauer and Galinski 1998). Unfortunately, it uses highly corrosive media, requires special equipment and reaches relatively low product titers (Fallet et al. 2010; Sauer and Galinski 1998).


Figure 12. Process scheme of "bacterial milking" of *Halomonas elongata* in industrial processes. After high salinity fermentation of the halophilic *Halomonas elongata*, cells are separated from the medium by filtration and mixed with deionized water in order to release the intracellular compatible solute via osmotic downshock. After the second microfiltration, the biomass can be reused. Salt is removed via electrodialysis and the product is purified via chromatography, prior to crystallization (Kunte et al. 2014).

Another downside of using a natural producer is the complex metabolic regulation cascade, which results in mixtures of ectoine and hydroxyectoine or even in the redirection of both products to catabolism (Schulz et al. 2017). The process requires

an elaborative fermentation-strategy as well as a demanding downstream purification (Sauer and Galinski 1998).

In this regard, heterologous expression of the ectoine genes in well-established industrial production organisms like E. coli (Ning et al. 2016) and C. glutamicum (Becker et al. 2013; Pérez-García et al. 2017) was successfully demonstrated. These hosts secrete the product directly into the cultivation medium, show growth associated production and can be grown on low salt levels (Becker et al. 2013; Ning et al. 2016; Pérez-García et al. 2017). However, initial approaches suffer from relatively low performance. In addition, undesired production of high amounts of L-lysine was observed (Pérez-García et al. 2017). For heterologous synthesis of ectoine, the genes ectA (L-2,4-diaminobutyrate acetyltransferase), ectB (L-2,4-diaminobutyrate transaminase) and ectC (ectoine synthase), from Halomonas elongata were expressed in E. coli ECT05 (Ning et al. 2016). The respective genes from Chromohalobacter salexigens were expressed in C. glutamicum Ecto5 (Pérez-García et al. 2017). By coexpression of the genes ectA, ectB, ectC and ectD (ectoine hydroxylase) from Pseudomonas stutzeri, C. glutamicum Ect2 was enabled to secrete a mixture of ectoine and hydroxyectoine (Figure 13) (Becker et al. 2013). Previous studies demonstrated a temperature dependent shift in ectoine and hydroxyectoine production for C. glutamicum Ect2 (Becker et al. 2013). Especially the increase in hydroxyectoine synthesis at high temperature underlines a temperature dependent activation of ectoine hydroxylase, emphasizing enhanced expression of the protective molecule under heat stress in natural producer strains (Becker et al. 2013; García-Estepa et al. 2006).



Figure 13. Pathway design for ectoine and hydroxyectoine synthesis in halophilic microorganisms and heterologous hosts. The precursor L-aspartate semialdehyde is synthesized from L-aspartate via aspartokinase and L-aspartate semialdehyde dehydrogenase. The enzyme L-2,4-diaminobutyrate transaminase (*ectB*) forms L-2,4-diaminobutyrate which is converted to N-acetyl-2,4-diaminobutyrate via L-2,4-diaminobutyrate acetyltransferase (*ectA*). The ectoine synthase (*ectC*) catalyzes the reaction from N-acetyl-2,4-diaminobutyrate to ectoine which is then transformed to hydroxyectoine via ectoine hydroxylase (*ectD*) (Mustakhimov et al. 2010).

Characteristics of recent homologous and heterologous ectoine producers are listed in Table 2. One of the first heterologous ectoine producers, *C. glutamicum* Ect2, did not produce significant amounts of by-products, but exhibited a relatively low ectoine titer of 4.5 g L⁻¹ (Becker et al. 2013). However, the integration of the ectoine synthesis cassette into the *ddh*-locus, encoding diaminopimelate dehydrogenase of the L-lysine biosynthesis and deletion of the L-lysine export gene *lysE* provided a vital ectoine/ hydroxyectoine producer (Becker et al. 2013). The *ddh* branch of the L-lysine biosynthesis pathway was chosen as integration locus to lower the carbon flux towards L-lysine synthesis under conditions of high ammonium levels in the medium (Becker et al. 2013).

	Titer [g L ⁻¹]	Yield [g g ⁻¹]	Productivity [g L ⁻¹ h ⁻¹]	Source
Halomonas elongata DSM142	7.4	-	0.33	(Sauer and Galinski 1998)
Chromohalobacter salexigens DSM3043	32.9*	-	1.35	(Fallet et al. 2010)
C. glutamicum Ect2	4.5	0.23	0.22	(Becker et al. 2013)
E. coli ECT05	25.1	0.11	0.84	(Ning et al. 2016)
C. glutamicum Ecto5	22	0.16	0.32	(Pérez-García et al. 2017)

Table 2. Comparison of microorganisms used for the production of ectoine in terms of titer, product yield and productivity.

*continuous cell retention and two continuously operating reactors

The strain *C. glutamicum* Ecto5 was able to accumulate 22 g L⁻¹ of ectoine during fedbatch fermentation, but still secreted high amounts of L-lysine and L-glutamic acid into the cultivation medium (Pérez-García et al. 2017). The highest ectoine titer, achieved via heterologous gene expression, was documented for *E. coli* ECT05 (Table 2). The optimization involved the deletion of the competing L-threonine pathway, resulting in an undesired auxotrophy for L-threonine and L-isoleucine (Ning et al. 2016). Consequently, an efficient process in non-natural production of ectoine is still to be developed.

3. Materials and Methods

3.1 Bacterial strains and plasmids

For cloning purposes, *E. coli* DH5α and *E. coli* NM522, were obtained from Invitrogen (Karlsruhe, Germany) and *E. coli* XL1-Blue was obtained from Stratagene (La Jolla, California, USA). *C. glutamicum* ATCC 13032 (American Type Strain and Culture Collection, Manassas, VA, USA) was used as host for genetic engineering and strain development. The strains *C. glutamicum lysC* (Kim et al. 2006), *C. glutamicum* LYS-1, *C. glutamicum* LYS-12 (Becker et al. 2011) and *C. glutamicum* Ect2 (Becker et al. 2013) were obtained from previous work. All strains were stored as cryo-stocks in 60% glycerol at -80°C. Strains used and generated in this work are listed in Table 3.

Genome based modifications in *C. glutamicum* were conducted with the plasmid pClik int*sacB* (Kind et al. 2014). For the episomal overexpression of target genes, the vector pClik 5aMCS was used (Buschke et al. 2013). The plasmids pTc15AcglM expressing the *C. glutamicum* specific DNA-methyltransferase and the *lysE* deletion plasmid (Kind et al. 2011) were obtained from previous work. The plasmid pClik int*sacB* Δ *malE* was obtained from BASF SE (BASF SE, Ludwigshafen, Germany). The plasmids used for strain construction are listed in Table 4.

Construction of the ectoine *ectABC* library with the episomal plasmids pCES208 and pCGH was performed by Eun Jeon, Sung Yim and Ki Jun Jeong of the Korea Advanced Institute for Science and Technology, department of Chemical and Biomolecular Engineering.

31

Table 3. Bacterial strains used in this work.

Strain	Description	Source/Reference
E. coli XL1-Blue	Electrocompetent cells for ectoine library construction	Stratagene
<i>Ε. coli</i> DH5α	Heat shock competent cells for the amplification of the transformation vector	Invitrogen
E. coli NM522	Heat shock competent cells for the amplification and methylation of the transformation vector	Invitrogen
<i>C. glutamicum</i> ATCC 13032	Wild type	American Type Strain and Culture Collection, Manassas, VA, USA
C. glutamicum lysC	<i>C. glutamicum</i> ATCC 13032 (Manassas, VA, U.S.A) with a single nucleotide replacement S301Y in the <i>lysC</i> (NCgl0247) gene encoding aspartokinase	(Kim et al. 2006)
<i>C. glutamicum</i> LYS-1	L-Lysine producer based on C. glutamicum ATCC 13032	(Becker et al. 2011)
C. glutamicum LYS-12	L-Lysine hyper-producer	(Becker et al. 2011)
C. glutamicum Ect1	<i>C. glutamicum lysC</i> T311I genomic integration of the codon-optimized biosynthetic ectoine/hydroxyectoine cluster P _{tuf} ectABCD of <i>P. stutzeri</i> .	(Becker et al. 2013)
C. glutamicum Ect2	<i>C. glutamicum lysC</i> T311I genomic integration of the codon-optimized biosynthetic ectoine/hydroxyectoine cluster P _{tuf} ectABCD of <i>P. stutzeri</i> and deletion of <i>lysE</i> .	(Becker et al. 2013)
<i>C. glutamicum</i> LYS-12 <i>∆</i> m <i>alE</i>	L-Lysine hyper-producer based on <i>C. glutamicum</i> LYS-12 with additional deletion of <i>malE</i>	This work
<i>C. glutamicum</i> LYS-12 2x <i>ly</i> sGE	L-Lysine hyper-producer based on <i>C. glutamicum</i> LYS-12 with an additional copy of the gene cluster <i>lysGE</i> in the <i>bioD</i> locus	This work
C. glutamicum lysC ∆lysE	<i>C. glutamicum lysC</i> with deletion of the L-lysine exporting gene <i>lysE</i> (Ncgl1214)	This work
C. glutamicum lysC ⊿lysE ectABC ^{basic}	C. glutamicum lysC Δ lysE + pClik 5aMCS P_{tut} ectABC	This work
C. glutamicum PX.Y*	C. glutamicum lysC \triangle lysE + respective ectoine gene cluster library pCES208	This work
<i>C. glutamicum</i> Ect2 ΔNCgl2523	<i>C. glutamicum</i> Ect2 with deletion of the transcriptional regulator gene NCgl2523	This work

*The code PX.Y for the library mutants refers to an internal numbering of the strains, reflecting plate number and colony number from original isolation.

Plasmids	Description	Source/Reference
pTc15AcgIM	Expression of the <i>C. glutamicum</i> specific methyltransferase	(Becker et al. 2011)
pClik 5aMCS	Episomal replicating expression vector carrying a MCS for <i>C. glutamicum</i> , an ORI for <i>E. coli</i> , and <i>kanR</i> marker	(Becker et al. 2011)
pClik int <i>sacB</i>	Integrative vector carrying a MCS for <i>C. glutamicum</i> , an ORI for <i>E. coli</i> , and <i>kanR</i> and <i>sacB</i> as selection markers	
pClik int <i>sacB ∆lysE</i>	Deletion vector for <i>lysE</i>	(Kind and Wittmann 2011)
pClik ints <i>acB</i> ∆ <i>malE</i>	Deletion vector for <i>malE</i>	(BASF SE, Ludwigshafen, Germany)
pClik int <i>sacB lysGE ∆bioD</i>	Integrative vector for integration of <i>lysGE</i> into <i>bioD</i>	This work
pClik 5aMCS P _{tuf} ectABC	Episomal vector for expression of <i>EctABC</i> under the control of the <i>tuf</i> promoter of the elongation factor Tu from <i>C. glutamicum</i> Ect1	
pCES208 PX.Y*	Ectoine gene cluster library plasmids based on pCES208	This work
pClik int <i>sacB</i> ∆NCgl2523	Deletion vector for NCgl2523	This work

Table 4. Bacterial gene expression vectors used in this work. MCS: multiple cloning site, ORI: origin of replication, *kanR*: Kanamycin resistance, *sacB*: levan sucrase.

*The code PX.Y for the library mutants refers to an internal numbering of the strains, reflecting plate number and colony number from original isolation.

3.2 Genetic engineering

For the design of construction and sequencing primers and the calculation of individual annealing temperatures (T_a) and elongation times (t_e), the software Clone manager (Sci-Ed, Morrisville, USA) was used. Primers used for template amplification or sequencing are listed in Table A 1 (Appendix).

The polymerase chain reaction (PCR) was used for the amplification of genes from genomic or plasmid template DNA, for assembly of plasmids, and strain identification. A standard PCR reaction consisted of 10 μ L PCR mastermix, 0.5 μ L of each primer (400 nmol), 0.6 μ L DMSO, 5-500 ng of template and 8.4 μ l H₂O. The PCR was performed with the thermal cycler Peqstar 2 (PEQLAB Biotechnology GmbH, Erlangen, Germany). For the test of single colonies, the 2x Phire Green Hot Start II DNA PCR Mastermix (Thermo Fisher Scientific, Rochester, New York, USA) was used, construction fragments were amplified with the 2x Phusion PCR Mastermix (Thermo Fisher Scientific, Rochester, New York, USA) according to the temperature profile listed in Table 5.

For heterologous expression of the ectoine cluster, the vector pClik 5aMCS was linearized, using the restriction enzyme *Ndel* (FastDigest, Thermo Fischer Scientific), followed by *in vitro* assembly with the codon-optimized construct $P_{tufectABC}$ (Rohles et al. 2016). After amplification in *E. coli* DH5 α , methylation in *E. coli* NM522, and isolation (QIAprep Spin MiniPrep Kit, Quiagen, Hilden, Germany), the functional plasmid was transformed into *C. glutamicum* using electroporation (Kind et al. 2013). Genomic deletion of the gene *lysE*, encoding for the L-lysine exporter (NCgl1214), was performed as described previously (Kind et al. 2011). The integrative vector pClik int*sacB* was linearized with the restriction enzyme *BamH*I for the *LysGE* overexpression plasmid and *Sma*I for the NCgl2523 deletion plasmid. The fragments were assembled *in vitro* and the final products were transformed as described before. Validation of genetic modifications was conducted by PCR and sequencing (GATC Biotech AG, Konstanz, Germany).

Step	Temperature [°C]	Time [min]	Number of Cycles [-]	
Initial denaturation	99	15	1	
Denaturation	98	0.5		
Annealing	Ta	0.5	30	
Elongation	72	te		
Final elongation	72	5	1	

Table 5. Temperature profile of the polymerase chain reaction.

Construction of the combinatorial ectoine pathway was performed by Eun Jeon, Sung Yim and Ki Jun Jeong of the Korea Advanced Institute for Science and Technology, department of Chemical and Biomolecular Engineering.

For the construction and assembly of the ectoine plasmid library, the shuttle vector pCES208 was used. The primers utilized for construction are listed in Table A 1. *E. coli* XL1-Blue served as transformation host using electroporation. The combinatorial library of *ectA* was constructed, using 19 synthetic promoters (Table 6), three bicistronic designed elements (BCDs), BCD2, BCD8 and BCD21 (Table 7), and the transcriptional terminator rrnBT1T2 (Mutalik et al. 2013; Yim et al. 2013; Yim et al. 2016) . All selected promoters exhibit a different expression strength: H36 (100%), H5 (69%), H3 (68%), H34 (68%), H30 (67%), H28 (65%), H72 (62%), H4 (60%), H17 (58%), I29 (48%), I9 (45%), I12 (40%), I16 (36%), I15 (35%), I64 (33%), I51 (31%), L10 (18%), L80 (16%), L26 (13%).The selected BCDs can also be divided into strong (BCD02, 100%), medium (BCD21, 23%), and weak variants (BCD08, 8%).

In order to construct the initial library, the codon optimized gene *ectA* was amplified by PCR with the primers BCD-F-*BamH*I, *ectA*-R and either BCD2-*ectA*-F, BCD8-*ectA*-F or BCD21-*ectA*-F. The PCR products were mixed and digested with the restriction enzymes *BamH*I and *Not*I, and cloned into the vector pCGH36A containing the synthetic promoter PH36 and the terminator rrnBT1T2. The next step involved the cloning of the 19 synthetic promoters into the *Kpn*I and *BamH*I sites of pCGH36A-*ectA*, resulting in the plasmid pCGH36A-*ectA*-Lib.

The combinatorial libraries for the genes *ectB* (pCGH36A-*ectB*-Lib) and *ectC* (pCGH36A-*ectC*-Lib) were constructed analogously. For the assembly of the whole

35

module into the vector pCES208, the promoters-BCDs-*ectA*-rrnBT1T2 element was amplified using the primers XhoI-*ectA*-F and *ectA*-R-*Not*I. The resulting PCR products were digested with *Xho*I and *Xba*I and cloned into *Sal*I and *Spe*I sites of pCES208, resulting in the plasmid p*ectA*Lib. For the integration of the other gene libraries, the *ectB* and *ectC* modules were amplified using the primers XhoI-*ectB*-F and *ectB*-SalI-*Xba*I-R, as well as *Sal*I-*ectC*-F and *ectC*-*Xba*I-R, respectively. PCR products were digested with *Xho*I and *Xba*I and cloned into p*ectA*Lib and subsequently p*ectB*Lib. The last assembly did yield the plasmid mixture p*ectABC*-Lib, which was then transformed into *C. glutamicum lysC* Δ *lysE*. All strains are listed in Table 3. The screening and sequencing of the ectoine library transformants was performed by Demian Dietrich during his Master thesis at the Institute of Systems Biotechnology (Saarland University, Saarbrücken, Germany).

Table 6. Promoters used for ectoine library construction.

	Promoter	Sequence
	H36	GGTACCTCTATCTGGTGCCCTAAACGGGGGAATATTAACGGG CCCAGGGTGGTCGCACCTTGGTTGGTAGGAGTAGCATGGGAT CC
	H4	GGTACCTGGATTTAGCAATTGGAGTGGCGTATCATGGACGTCC AATTGAGGTATAATAACAGGAGAAGAGGAGAAGCAGGGGATC C
	H5	GGTACCGGTGGTCGTGCTGACTCTACGGGGGGAGGAAGTTCAG CTGGTACTGCTCGCGTTGGCTGATAAAGGAGTAGAGTTGGAT CC
High strength	H30	GGTACCAAAGTAACTTTTCGGTTAAGGTAGCGCATTCGTGGTG TTGCCCGTGGCCCGGTTGGTTGGGCAGGAGTATATTGGGATC C
	H72	GGTACCGGAGACAATTTGTGCTTCGACGATTTTGTTGGTTAGC ACGATCATTTACTGGCGCGCCTCCTAGGAGTATTCTTGGATCC
	H17	GGTACCCCGAGTAGCCGGCCCGAGGGTTAAGGTTAGATTGTT GATCGTCGTGGCACGGTGGGACTTGTAGGAGTAAGTTGGGAT CC
	H3	GGTACCTTCGCTTGTAGTTTGGGGGGTGTCGCTTATGGTTTAGA TCTTCCGTTGCAGACGAGTGATTTGAGGATTAGAGTCGGATCC
	H28	GGTACCGGGGTTTGGCCGATCGGTATTCTCCTTACATTCGGCT TTAAGTTAGCAATTACTTTATGCTTAGGAGTATCGTTGGATCC
	H34	GGTACCCTGCAAGGCAATGTTCGATGTTGGGCTTCATTTTGAG GGTTTGGTTGAGTTTCAAGGGTCGTAGGATAATAATGGGATCC
	129	GGTACCCCTTTTTGAGTGATGAATTTGGTCTTGGTTCGGTTGG TGTTAGTGGGGGTGTATTGGGGTAATAGGAGTATGCTTGGATC C
	19	GGTACCGACATAGAGAAGGTCTTTTTCTGTTATAGTGTGGAAG CGTATGGACCGCGCTATGGGAGGGTAGGATTTGGATGGGATC C
Medium strength	112	GGTACCAGTAGTACAGAGATATAGTTCCGGTGGGCGTGTTTG GGATGTGCTTCTGGTCGTTGCCCAATAGGAGTACGATTGGATC C
	115	GGTACCGTGGTAGTGCTTTGATCGGCTGTAGATAGTGACTTGG ATTTTAGATTGTTGTCGGGTCTCTGAGGATATATTCTGGATCC
	164	GGTACCGGATTTCTTCGTGGTGTCGGGCTAGTAAGCTACGGTT GGTGGCCTTTTGTTACCCGTCGTTTAGGACTAGAGTCGGATCC
	151	GGTACCCTGTGTCGTAGGTCTCAAACGGCGTGGAGTTACGGG CTCCCGCATGGCGTGTCACTAGCGTAAGGAGCTAGAGTGGAT CC
	L10	GGTACCGCAGACGGTTATGGTCGCCGCTAGGTCTTGGGGAGT TTTGTTCGGTAGTTATTTATTGTTGAAGGAGATAGATTGGATCC
Low strength	L80	GGTACCTTATTGTGGATGTGCTCGTATACCATTGGGGGCATGT CAGCGGCGGTTAGTAGTGTAGATGTAGGAGGGCATTGGGATC C
	L26	GGTACCGTGAGTTTAGAGCAGGGGGGGGGGGTTCTTTATGTAT GTTCGACGTCGCTTTAGTATGCGTTAGGATTACTATCGGATCC

	Bicistronic part	Sequence
High strength	BCD2	GGGCCCAAGTTCACTTAAAAAGGAGATCAACAATGAAAGCAATTTT CGTACTGAAACATCTTAATCATGCTAAGGAGGTTTTCTAATG
Medium strength	BCD21	GGGCCCAAGTTCACTTAAAAAGGAGATCAACAATGAAAGCAATTTT CGTACTGAAACATCTTAATCATGCGAGGGATGGTTTCTAATG
Low strength	BCD8	GGGCCCAAGTTCACTTAAAAAGGAGATCAACAATGAAAGCAATTTT CGTACTGAAACATCTTAATCATGCATCGGACCGTTTCTAATG

Table 7. Bicistronic designed elements used for ectoine library construction.

3.3 Media and cultivation

The first pre-culture was conducted in liquid BHI medium (37 g L⁻¹ Becton Dickson, Heidelberg, Germany). The second pre-culture and the main culture were grown in minimal medium containing per liter: 10 g glucose, 15 g (NH₄)₂SO₄, 1 g NaCl, 0.2 g MgSO₄·7H₂O, 55 mg CaCl₂, 20 mg FeSO₄·7H₂O, 0.5 mg biotin, 1 mg thiamin HCl, 1 mg calcium pantothenate, 100 mL buffer solution element (2 M potassium phosphate, pН 7.8), 10 mL trace solution (200 mg L¹ FeCl₃·6H₂O, 200 mg L⁻¹ MnSO₄·H₂O, 50 mg L⁻¹ ZnSO₄·7H₂O, 20 mg L⁻¹ CuCl₂ H₂O, 20 mg L⁻¹ Na₂B₄O₇ 10H₂O, 10 mg L⁻¹ (NH₄)₆Mo₇O₂₄ 4H₂O, adjusted to pH 1 with HCl), and 1 mL chelating agent solution (30 mg of 3,4dihydroxybenzoic acid with 50 µL 6 M NaOH). All solutions were sterilized by autoclaving or sterile filtration. Antibiotics were added from filter sterilized stocks to final concentrations of 50 mg mL⁻¹ kanamycin or 12.5 mg mL⁻¹ tetracycline, when needed.

3.3.1 Shake flask cultivation

Cultivations in shake flasks were generally carried out at 30°C if not stated differently. After 24 h incubation on BHI agar, a single colony was picked to inoculate the first preculture in liquid BHI medium (baffled shake flasks with 10% filling volume) and incubated for 10 h in an orbital shaker at 230 rpm (Multitron, Infors AG, Bottmingen, Switzerland). Cells from the first pre-culture were harvested by centrifugation (4 min, 8800 xg, 30°C), washed twice with medium, and used to inoculate the second preculture, which was harvested during the exponential growth phase to inoculate the main culture as described above. All cultures were conducted in triplicates.

3.3.2 Parallel screening in mini-bioreactors

Cells were cultivated in a micro-bioreactor with online optical density measurement (BioLector 1, m2plabs, Baesweiler, Germany), using 48-well flower plates (m2plabs, Baesweiler, Germany). Each well was filled with 500 µL minimal glucose medium as described before. For high throughput screening of ectoine producing strains, single colonies were picked from a fresh agar plate culture and used for direct inoculation of each well. The incubations were conducted at 1,300 rpm, 30 °C, and 85 % humidity.

3.3.3 Production in lab-scale bioreactors

Fed-batch production of ectoine was conducted in 1 L lab-scale bioreactors (SR0700ODLS, DASGIP AG, Jülich, Germany), controlled by a process control software (DASGIP AG, Jülich). The initial batch medium (300 mL) contained per liter: 100 g glucose, 72.4 g sugar cane molasses (Hansa Melasse, Bremen, Germany), 35 g yeast extract (Difco, Becton Dickinson), 20 g (NH₄)₂SO₄, 100 mg MgSO₄, 11 mg FeSO₄·7H₂O, 10 mg citrate, 250 μ L H₃PO₄ (85 %), 60 mg Ca-pantothenate, 18 mg nicotinamide, 15 mg thiamin HCl, 9 mg biotin, and 200 mg of Antifoam 204 (Sigma-Aldrich, Taufkirchen, Germany). After the initial glucose concentration had dropped below 15 g L⁻¹, feeding was initiated for the *C. glutamicum* P3.4 fed-batch fermentation. The feed was added pulse wise in order to keep the glucose level above 10 g L⁻¹. The feed solution contained per liter: 670 g glucose, 162.5 g sugar cane molasses, 40 g (NH₄)₂SO₄ and 2 ml antifoam. The pH value was monitored online (Mettler Toledo, Giessen, Germany) and maintained at pH 7.0 by automatic addition of 25% NH₄OH (MP8 pump system, Eppendorf, Hamburg, Germany). The temperature was kept constant at 30°C. The pO₂ level was monitored online (Hamilton, Höchst, Germany) and maintained above 30% saturation by adjusting stirrer speed, aeration rate and oxygen concentration of the in-gas.

3.4 Analytical Methods

3.4.1 Quantification of cell concentration

Cell concentration was determined via optical density measurement at 660 nm (OD₆₆₀) (UV1600PC (VWR, Radnor, PA, USA)). Cell dry mass was determined as described previously (Becker et al. 2009; Rohles et al. 2016). The resulting correlation factors between OD₆₆₀ and cell dry mass (CDM) were CDM [g L⁻¹] = $0.32 \times OD_{660}$ (30°C) and CDM [g L⁻¹] = $0.34 \times OD_{660}$ (38-40 °C) (Schäfer 2016).

3.4.2 Quantification of sugars and organic acids

Glucose and trehalose were quantified by HPLC (High Pressure Liquid Chromatography) (Agilent 1260 Infinity Series, Agilent Technologies, Waldbronn, Germany), using a Microguard pre-column (Cation+ H+ 30x4.6, Bio-Rad, Hercules, CA, USA) and an Aminex HPX-87H main column (Bio-Rad) as solid phase. As mobile phase, 5 mM H_2SO_4 (55° C, 0.7 mL min⁻¹) was used. Detection was performed either by refractive index measurement (glucose, trehalose) or by UV absorbance at 210 nm (organic acids).

3.4.3 Quantification of amino acids and ectoine

Ectoine was quantified by HPLC (1290 Infinity, Agilent Technologies, Waldbronn, Germany), using a reversed phase column (Zorbax Eclipse Plus C18, 4.6 x 100 mm, 3.5 μ m, Agilent) as stationary phase, demineralized water (0.5 mL min⁻¹, 25°C) as mobile phase and UV detection at 210 nm. Amino acids were quantified by HPLC (Agilent 1200 Series, Agilent Technologies, Waldbronn, Germany) on a reverse phase column (Gemini5u, Phenomenex, Aschaffenburg, Germany) with fluorescence detection, after pre-column derivatization with *o*-phthalaldehyde and fluorenylmethoxycarbonyl (Krömer et al. 2005). Quantification involved α -aminobutyric acid as an internal standard (222.22 μ M) (Kind et al. 2010).

3.4.4 Quantification of intracellular amino acids

For the extraction of intracellular amino acids, cells were grown in triplicates in minimal medium until an OD_{660} of 5 was reached. From the growing culture, 2 ml were vacuum filtered using filters with 0.2 µm pore size (Sartorius Stedim Biotech GmbH, Göttingen,

Germany) and washed twice with 15 ml 2.5 % NaCl solution. The filters were incubated for 15 min at 100°C with 2 ml α -aminobutyric acid (222 μ M). The resulting solution was centrifuged and the final supernatant was analyzed using HPLC as described in section 3.4.3.

3.4.5 Determination of enzyme activities

Enzyme assays were conducted by Alina Banz during her Master thesis at the Institute of Systems Biotechnology (Saarland University, Saarbrücken, Germany).

Crude cell extract of exponentially growing cells was prepared as previously described (Becker et al. 2009) and used for determination of enzyme activity and protein content. The latter was quantified by the method of Bradford (Kruger 2009) with a reagent solution from BioRad (Quick Start Bradford Dye, BioRad, Hercules, USA). For each enzyme studied, the appropriate washing and disruption buffers were used. Activities of glucose 6-phosphate dehydrogenase (Becker et al. 2007), isocitrate dehydrogenase (Becker et al. 2007), isocitrate dehydrogenase (Becker et al. 2009), fructose 1,6-bisphosphatase (Becker et al. 2005) and diaminopimelate dehydrogenase (Cremer et al. 1988) were determined as described previously.

3.4.6 RNA sequencing

Biological triplicates of exponentially growing cells were harvested in 2 ml aliquots by centrifugation, and the pellet was immediately frozen in liquid nitrogen. Samples were stored at -80°C until use. Total RNA was extracted using NucleoZol (Macherey-Nagel; Lab Supplies, Athens, Greece) and glass beads (Lysing matrix B, MP Biomedicals, Illkirch-Graffenstaden, France). For cell disruption in the Precellys 24 (Bertin Technologies, Montignyle-Bretonneux, France), samples were homogenized two times at 6500 rpm for 20 s with a 1 min break on ice in between. Further preparations were performed as recommended by the manufacturer. Obtained RNA was DNAse I digested (Invitrogen, Karlsruhe, Germany) and analyzed for integrity with the Agilent Bioanalyzer 2100 using RNA 6000 Pico Kit (Agilent Technologies, Böblingen, Germany) as well as with reducing gel electrophoresis (Aranda et al. 2012). Ribosomal RNA was removed from the total RNA using the Ribo-Zero rRNA removal kit for Grampositive bacteria (Illumina, San Diego, CA, USA) according to manufacturer's manual. The ribodepleted RNA was then tested for successful removal of rRNA (Agilent 2100

Bioanalyzer RNA 6000 Pico Kit). For the subsequent cDNA library preparation, the NEBNext[®] Ultra[™] Directional RNA Library Prep Kit for Illumina (New England Biolabs, USA) according lpswich, Massachusetts, was used to manufacturer's recommendation. The libraries were sequenced as single reads on an Illumina HiSeq 2500 platform (Illumina, San Diego, CA, USA) by the Institute for Genetics and Epigenetics at the Saarland University. The obtained sequences were aligned to the reference genome for C. glutamicum ATCC13032 (NC_003450.3) obtained from the National Centre for Biotechnology Information (www.ncbi.nlm.nih.gov) using Bowtie2 2.3.4.1 with local alignment settings (Langmead and Salzberg 2012). Visualization and differential expression analysis of the mapped reads were conducted using the software ReadXplorer 2 2.2.3 at default settings (Hilker et al. 2016).

4. Results and Discussion

4.1 Temperature impact on the metabolism of *C. glutamicum* LYS-12

The effect of temperature on L-lysine production and cellular metabolism has been studied for the advanced L-lysine producer *C. glutamicum* LYS-12 (Schäfer 2016). An elevated temperature of 38°C was beneficial for the stoichiometry of the conversion of glucose to L-lysine. The L-lysine yield was enhanced by approximately 40% as compared to 30°C. Previous work has shown that growth was reduced and trehalose yield was increased while metabolic fluxes were significantly affected (see section 2.2) (Schäfer 2016). Next, the influence of the temperature was assessed in more detail to explore the underlying metabolic and regulatory mechanisms.

4.1.1 Enzyme capacity in the central carbon metabolism

To this end, the activity of enzymes from core- and L-lysine biosynthetic metabolism has been quantified. The selected enzymes comprised glucose 6-phosphate dehydrogenase (G6PDH), isocitrate dehydrogenase (ICD), malic enzyme (MaIE), fructose 1,6-bisphosphatase (FBP) and diaminopimelate dehydrogenase (DDH) (Table 8).

Table 8. Enzyme activities of *C. glutamicum* LYS-12 at different temperatures. The strain was cultivated at 30°C and 38°C in minimal medium. The results represent mean values and standard deviations from three biological replicates. In addition, each enzyme was assayed at both temperatures. G6PDH: glucose 6-phosphate dehydrogenase, ICD: isocitrate dehydrogenase, MalE: malic enzyme, FBP: fructose 1,6-bisphosphatase, DDH: diaminopimelate dehydrogenase.

Activity [U g_{biomass}⁻¹]

Cultivation temperature [°C]

Enzyme	Measurement temperature [C°]	30	38
DDH	30	301±9	363±11
	38	425±13	525±16
G6PDH	30	198±5	203±8
	38	213±12	201±8
ICDH	30	331±15	269±20
	38	438±42	387±21
FBP	30	292±9	384±12
	38	355±11	513±15
MalE	30	176±13	226±24
	38	253±38	364±5

Most enzymes were significantly activated in cells grown at the higher temperature. As example, the activity of diaminopimelate dehydrogenase and of fructose 1,6-bisphosphatase was increased by 24% and 45% respectively, when cultivated at 38°C. In comparison, glucose 6-phosphate dehydrogenase remained unaffected. Measurements and cultivations were conducted at both temperatures in order to elucidate to which extent a change in activity is based on specific enzyme properties or the enzyme concentration.

Figure 14 highlights the metabolic potential of *C. glutamicum* at 38°C normalized to the reference temperature of 30°C. Diaminopimelate dehydrogenase and fructose 1,6-bisphosphatase showed the strongest increase in their specific activity. Besides, the activity of glucose 6-phosphate dehydrogenase and isocitrate

dehydrogenase remained nearly unchanged while the malic enzyme exhibited an upregulated specific activity.



Figure 14. Specific enzyme activity of *C. glutamicum* LYS-12 cultivated at 38°C, normalized to 30°C as reference temperature. Cells were cultivated in minimal medium. The results represent mean values and standard deviations from three biological replicates. G6PDH: glucose 6-phosphate dehydrogenase, ICD: isocitrate dehydrogenase, MalE: malic enzyme, FBP: fructose 1,6-bisphosphatase, DDH: diaminopimelate dehydrogenase.

Malic enzyme is linked to L-lysine biosynthesis. On one hand, the decarboxylation from malate to pyruvate is coupled to the generation of NADPH, but results in the loss of carbon in form of CO_2 (Gourdon et al. 2000). The elevated activity of malic enzyme displays, at least to some extent, a potential target for strain optimization towards improved L-lysine production.

The enzymatic activity matches with the respective carbon flux changes, previously identified via metabolic flux analysis (Schäfer 2016). Likewise, the activated fructose 1,6-bisphosphatase is driving powerfully the PP pathway flux. The increased flux into the L-lysine biosynthesis branch was supported by diaminopimelate dehydrogenase activity (Figure 4). Both enzymes have been overexpressed during the creation of *C. glutamicum* LYS-12, resulting in an increased L-lysine production performance (Becker et al. 2011; Schäfer 2016).

4.1.2 Establishment of protocols for transcriptome analysis

Next, differential gene expression analysis was conducted in order to elucidate to which extent the observed change in fluxes and enzyme activities originates from a change in gene expression. For this purpose, the entire workflow for RNA sequencing was adapted from previous work (Pfeifer-Sancar et al. 2013). This included protocols for RNA extraction, ribosomal RNA (rRNA) removal, and quality control. To prevent size selection of mRNAs, which were anticipated by most column based techniques, a one-phase protocol for RNA extraction from *C. glutamicum* was adapted. It included cell disruption of the frozen cell-pellet, using glass beads and NucleoZol buffer (30-60% phenol, 30-60% guanidinium thiocyanate).

First tests with TRIzol reagent (30-60% phenol, 15-40% guanidinium thiocyanate, 7-13% ammonium rhodanide) in a two–phase extraction resulted in a slight contamination of the obtained RNA with phenol as indicated by an absorbance ratio 260/230 nm of 1.04 (Figure 15). The absorbance ratio at 260/280 nm indicated, that no significant protein contamination occurred in the samples (260/280 nm < 2). Consequently, one-phase extraction system was preferred. It should be noted, that the extraction of a 2 mL culture sample (OD_{660} = 5) led to sufficient RNA concentrations for subsequent gene expression analysis in both cases.



Figure 15. Quality control of extracted total RNA of *C. glutamicum* LYS-12. Plot of absorbance against wavelength for TRIzol extracted RNA (A) and NucleoZol (B) extracted RNA from *C. glutamicum* LYS-12. Ratios of approximately 2 for 260/230 and 260/280 indicate a clean sample for the NuceloZol extracted RNA (B). The ratio of 260/230 of 1.04 is caused by a possible phenol contamination (A).

In order to assess the quality of the extracted total RNA, a denaturing gel electrophoresis was performed. Hereby, the formation of distinct bands for the ribosomal subunits of *C. glutamicum* helped to evaluate possible sample degradation by RNAse activity (Aranda et al. 2012). A frequent protocol for this type of denaturing gel electrophoresis includes the application of formaldehyde. Formaldehyde is added to the respective agarose gel in order to inactivate RNAse activity during the

electrophoresis process (Mansour and Pestov 2013). Due to the inconsistency and health risks for the operator of running formaldehyde gels, a bleach gel based protocol was used instead (Aranda et al. 2012). Agarose gels with a sodium hypochlorite concentration of 0.06% (v/v) were found to sufficiently deactivate RNAse activity (Figure 16 B). Formaldehyde based gels were apparently not sufficient for quality assessment (Figure 16 A) (Marker et al. 2010). In addition, the use of sodium hypochlorite resulted in high resolution of the gel electrophoresis as compared to the formaldehyde based method. The newly adapted protocol allowed a reliable initial quality control prior to further RNA processing and RNAseq sample preparation steps.



Figure 16. Formaldehyde (A) and sodium hypochlorite (B) based agarose gel with 1 μ L of total RNA extracted from biological duplicates of *C. glutamicum* LYS-12 at an OD₆₆₀ of 5. Samples were loaded on an agarose gel, containing formaldehyde (A) and 0.06% of sodium hypochlorite (B). Visible ribosomal subunits 23S (2906 nt) and 16S (1542 nt) were only detected for the sodium hypochlorite based gel. The single bands did not show any signs of degradation. Missing bands in the formaldehyde gel (A) were caused by potential RNAse activity.

Ribosomal RNA has to be removed from the samples due to the low concentration of mRNA compared to the rRNA share (He et al. 2010). For the removal of the ribosomal RNA fraction from the samples prior to library preparation, two commercially available protocols were compared. As shown in Figure 17 B, ribodepletion using the RiboMinus Transcriptome isolation kit for bacteria resulted in insufficient removal of ribosomal RNA. In contrast, the Ribo-Zero rRNA removal kit for bacterial RNA resulted in efficient removal of ribosomal RNA from the total RNA sample (Figure 17 C). In the next step, a cDNA library was prepared, including reverse transcription of mRNA to adapter and linker equipped DNA fragments for subsequent Illumina sequencing.



Figure 17. BioAnalyzer plots for total and ribodepleted RNA from *C. glutamicum***LYS-12.** The original sample (A) shows the undepleted mRNA with ribosomal subunits (16S RNA, 23S RNA) and small RNA fraction (sRNA) of *C. glutamicum* LYS-12. The depletion with RiboMinus (B) shows a decrease in ribosomal subunits concentration, indicated by the comparable increase in the small fraction. Ribodepletion with Ribo-Zero (C) shows a total depletion of ribosomal RNA by the absence of the respective peaks and a high concentration of the small fraction.

During library preparation, 10-12 amplification cycles were found sufficient to achieve a cDNA library concentration of 5-20 ng μ L⁻¹. The desired average fraction length of 300 bps was confirmed using a BioAnalyzer HS DNA chip (Figure 18). This is critical for the success of the sequencing procedure, as fragments of shorter or longer length do not cluster on the flow cell during the sequencing process (Illumina, San Diego, CA, USA). The analysis and sequencing of the cDNA library was performed by the Institute for Genetics and Epigenetics at the Saarland University.



Figure 18. BioAnalyzer plot for cDNA library sample of *C. glutamicum* LYS-12. The graph shows the size distribution of the cDNA library from *C. glutamicum* LYS-12. The majority of cDNA fragments, created during library synthesis, has a length of 300 bps. Shorter or longer fragments are not included during sequencing due to the selective clustering on the flow cell.

4.1.3 Transcriptome at different temperatures

The developed protocol was used for genome wide comparative transcription analysis of *C. glutamicum* LYS-12 grown at 30°C and 38°C. The sequencing of the duplicates resulted in an average of 7 million reads with a coverage of 90-95% for both conditions. Data was processed using the differential gene expression function of the ReadXplorer (Hilker et al. 2016) via Diseq2 analysis and default settings. For the resulting table of differentially expressed genes, the accepted mean base coverage per gene was set to 30. Genes with a lower base mean value were not taken into account during data evaluation in order to increase the significance of the final data. Figure 19 illustrates an example of the ReadXplorer data visualization. A major part of the gene *pepck*, encoding for the enzyme phosphoenolpyruvate carboxykinase (NCgl2765), was deleted in *C. glutamicum* LYS-12 (Becker et al. 2011). As a result, the sequenced RNA lacked reads for the deleted fragment (Figure 19 B).



Figure 19. ReadXplorer data visualization, showing the reference genome (A) and the respective mRNA reads (B). The color indicates the quality of matches, with green representing perfect matches. The blue bar represents the gene *pepck* (NCgl2765), which has been deleted in *C. glutamicum* LYS-12. Consequently, no reads were found for the removed fragment (B).

Only selected genes were significantly affected in expression by the elevated temperature (Table 9 and Table 10). In total 150 genes were found to be downregulated whereas 360 genes were upregulated when the temperature was increased to 38°C. Genes with a \log_2 fold change of > 1.0 were considered significantly upregulated, while genes with a \log_2 fold change of lower than -1.0 were considered

significantly downregulated. The frame was set in order to identify the most significant regulatory differences. The total list of all up-and downregulated genes can be found in the Appendix in Table A 2 and Table A 3.

The expression changes were much weaker as compared to heat shock experiments with *C. glutamicum* incubated under heat stress at 45°C (Ehira et al. 2009). An interesting picture was yielded, when integrating the gene expression response with the previously obtained data on metabolic flux (Schäfer 2016) (Figure 20). Most reactions were significantly affected in flux, which, however, were not triggered substantially by a change in gene expression.

The observed increase in malic enzyme flux was not caused by elevated expression of the *malE* gene. As an exception, diaminopimelate decarboxylase (LysA), an enzyme of the L-lysine biosynthetic pathway, showed increased flux while the expression level of the corresponding gene was strongly decreased. In a previous study, the inhibition of the gene expression by L-lysine has been demonstrated (Cremer et al. 1988). In this case, the observed flux increase was apparently controlled on the metabolic level and even compensated the decreased amount of *lysA* transcript.

In general, the list of strongly affected genes included a high number of hypothetical proteins, transcriptional regulators and a few enzymes of core metabolism (Table 9). The gene NCgl2739, encoding 3-methyladenine DNA glycosylisomerase, was one of the most prominently upregulated ones. The enzyme is responsible for DNA damage recognition and repair (Wyatt et al. 1999). Therefore, the upregulation points to increased cellular maintenance activity, imposed by temperature induced damage (Metz et al. 2007) (Table 9).

Temperature induced DNA damage could also explain the observed upregulation of NCgl2901, putatively encoding a methylated DNA-protein cysteine methyltransferase, together with two additional upregulated genes (NCgl0737, NCgl0604), involved in DNA repair mechanisms (Ikeda and Nakagawa 2003; Kalinowski et al. 2003). The strong expression of six transcriptional regulators (NCgl2941, NCgl2840, NCgl0655, NCgl0405, NCgl1900 and NCgl1401) points to an overall adaption of the microbe to the elevated temperature. However, typical heat-shock related genes were not affected (Ehira et al. 2009).

52

Table 9. Significantly upregulated genes in *C. glutamicum* LYS-12 grown in standard minimal medium at 38° C as compared to 30° C. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30, log₂fold change > 1.0.

Gene- identifier	Gene name	log₂fold Change	Description	Function
NCgl0132		4.1	Hypothetical protein	
NCgl0131		3	Hypothetical protein	
NCgl2246		2.9	Hypothetical protein	Unknown
NCgl0148		2.3	Hypothetical protein	
NCgl2739		3.8	3-Methyladenine DNA glycosylase	Repair
NCgl1040		2.6	Excinuclease ATPase subunit	
NCgl1485		2.2	Nucleoside-diphosphate-sugar epimerase	Unknown
NCgl0200		1.8	NADPH:quinone reductase or related Zn- dependent oxidoreductase	Onknown
NCgl0198		1.7	ABC transporter permease	
NCgl0213		1.4	ABC transporter ATPase	
NCgl0915		1.0	ABC transporter ATPase and permease	
NCgl2406		1.0	Major facilitator superfamily permease	Transport
NCgl1214	lysE	1.0	L-Lysine efflux permease	Transport
NCgl2871		1.3	Cation transport ATPase	
NCgl1379	zupT	1.2	Zinc transporter ZupT	
NCgl0602		1.1	Lipocalin	
NCgl2901		1.7	Methylated DNA-protein cysteine methyltransferase	Deneir
NCgl0737		1.0	Helicase	Repair
NCgl0604		1.0	Deoxyribodipyrimidine photolyase	
NCgl2028		3	Hydroxypyruvate isomerase	
NCgl2029		3	Dehydrogenase	
NCgl1584		2.6	Glycerol-3-phosphate dehydrogenase	
NCgl2000		1.4	Glycerate kinase	Catabolism
NCgl0650		1.2	D-Alanyl-D-alanine carboxypeptidase	Calabolishi
NCgl1932	тар	1.2	Methionine aminopeptidase	
NCgl0322		1.1	5'-Nucleotidase	
NCgl2487	mshD	1.1	Histone acetyltransferase HPA2-like protein	
NCgl0233	gluQ	1.8	Glutamyl-Q tRNA(Asp) synthetase	
NCgl0991		1.3	Acetyltransferase	Translation
NCgl1974	rimM	1.3	16S rRNA-processing protein RimM	
NCgl2941		1.7	Transcriptional regulator	
NCgl2840		1.6	Transcriptional regulator	
NCgl0655		1.5 Transcriptional regulator		Regulation
NCgl0405		1.4	Transcriptional regulator	regulation
NCgl1900	pnp	1.3	Polynucleotide phosphorylase	
NCgl1401		1.1	Transcriptional regulator	

Gene- identifier			Description	Function
NCgl1354		1.5	TPR repeat-containing protein	
			Coenzyme F420-dependent N5,N10-	
NCgl2041		1.5	methylene tetrahydromethanopterin	
			Reductase	
NCgl0549		1.4	Hypothetical protein	
NCgl0800		1.4	Hypothetical protein	
NCgl1038		1.4	Hypothetical protein	
NCgl1082		1.3	Hypothetical protein	
NCgl0750		1.3	Hypothetical protein	
NCgl0920		1.3	Hypothetical protein	
NCgl0191		1.2	Hypothetical protein	
NCgl0621		1.2	Hypothetical protein	
NCgl1837		1.2	Hypothetical protein	
NCgl2334		1.2	Hypothetical protein	
NCgl2631		1.2	Hypothetical protein	Unknown
NCgl1741		1.2	Hypothetical protein	
NCgl2577		1.2	Hypothetical protein	
NCgl1147		1.1	Hypothetical protein	
NCgl2305		1.1	Hypothetical protein	
NCgl2144		1.1	Hypothetical protein	
NCgl1672		1.1	Hypothetical protein	
NCgl2355		1.1	Hypothetical protein	
NCgl2252		1.1	Hypothetical protein	
NCgl1838		1.1	Hypothetical protein	
NCgl2972		1.0	Hypothetical protein	
NCgl1047		1.0	Hypothetical protein	
NCgl0732		1.0	Hypothetical protein	
NCgl2583		1.0	Hypothetical protein	
NCgl1083		1.0	Hypothetical protein	
NCgl0953	coaA	1.4	Pantothenate kinase	
NCgl2516	bioD	1.7	Dithiobiotin synthetase	
NCgl1163	atpA	1.5	ATP Synthase F0F1 subunit alpha	
NCgl1189		1.5	Spermidine synthase	
NCgl2173		1.4	Hydrolase/acyltransferase	
NCg10797		1.4	Acetyl-CoA carboxylase beta subunit	
NCgl2405	acpS	1.4	4'-Phosphopantetheinyl transferase	
NCgl1347	argH	1.4	Argininosuccinate lyase	
NCgl1073	glgC	1.3	Glucose-1-phosphate adenylyltransferase	Anabolisn
NCgl2243	rbsk	1.3	Sugar kinase	
NCgl1340	argC	1.2	N-Acetyl-gamma-glutamyl-phosphate reductase	
NCgl1827	dxs	1.1	1-Deoxy-D-xylulose-5-phosphate synthase	
NCgl0959		1.1	Sortase or related acyltransferase	
NCgl1216		1.1	Glutathione S-transferase	
NCgl0550		1.0	Subtilisin-like serine protease	
NCgl0666	prpC1	1.0	Citrate synthase	
NCgl0119		1.0	Carbonic anhydrase/acetyltransferase	

The most strongly downregulated gene at 38°C was an ABC-type transport system permease (NCgl0394). This gene is putatively involved in lipoprotein release (Ikeda and Nakagawa 2003; Kalinowski et al. 2003). The response potentially hints to changes in cell morphology. Likewise, diaminopimelate decarboxylase (*IysA*) (NCgl1133) and the coexpressed arginyl-tRNA synthase (*argS*) (NCgl1132) are significantly downregulated (Table 10, Figure 20). The *IysA*/*argS* operon is occurring two times in the genome of *C. glutamicum* LYS-12 (Becker et al. 2011). Both genes are transcribed simultaneously (Oguiza et al. 1993). Due to this, the previous duplication of the operon preserved the natural transcriptional regulation pattern.

As mentioned before, it has been reported that the expression of diaminopimelate decarboxylase in *C. glutamicum* is inhibited by L-lysine (Cremer et al. 1988). Altogether, most genes of the central carbon metabolism and L-lysine synthesis were almost exclusively affected on the metabolic level but did show insignificant differential expression.

Table 10. Significantly downregulated genes in *C. glutamicum* LYS-12 grown in standard minimal medium at 38 °C as compared to 30°C. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30, \log_2 fold change < -1.

Gene- identifier	Gene log₂fold name Change		Description	Function
NCgl0394		-2.4	ABC-type transport system permease	Transport
NCgl2740		-1.9	Hemoglobin-like flavoprotein	Unknown
NCgl1133	lysA	-1.9	Diaminopimelate decarboxylase	
NCgl1132	argS	-1.9	Arginyl-tRNA synthetase	Anabolism
NCgl0662		-1.4	G3E family GTPase	
NCgl0184		-1.3	Arabinosyl transferase	Cell
NCgl2982		-1.1	Virulence factor	envelope
NCgl0340		-1.0	Nucleoside-diphosphate sugar epimerase	synthesis
NCgl2800		-1.1	Amidase	Translation
NCgl1567		-1.1	Shikimate 5-dehydrogenase	Catabolism
NCgl0030		-1.0	ABC transporter permease	Transport
NCgl1965		-1.0	Thiamine biosynthesis protein ThiF	Anabolism
NCgl2100		-1.0	Hypothetical protein	Unknown



Figure 20. Flux expression change plotted versus gene expression change. Change of the carbon flux (Schäfer 2016) plotted against the expression change of the respective genes of central carbon- and L-lysine metabolism from experiments at 30°C and 38°C. Genes with insignificant changes on the expression level are located in the green area, genes with insignificant changes on the metabolic level are located in the grey area.

The apparent mismatch between the different omics levels is a well-known phenomenon (Jessop-Fabre et al. 2019; Nie et al. 2007). Transcribed mRNA undergoes posttranscriptional regulation processes, e.g. evoked by small RNAs, which eventually results in the same amount of mRNAs, but changed fluxes, when comparing data of two experiments (Kang et al. 2014). Due to this, posttranscriptional and posttranslational mechanisms seem crucial for *C. glutamicum* to maintain its metabolic stability at elevated temperatures (Becker et al. 2016).

The integrative inspection of transcriptome and fluxome revealed the gene *lysA*, encoding for the diaminopimelate decarboxylase, as potential candidate. The increased flux together with a significant downregulation at the mRNA level exposes temperature induced inhibition. In order to study this effect in more detail, the intracellular L-lysine concentration was measured (Figure 21). It was proven to be the case that the intracellular L-lysine pool was significantly increased at elevated temperatures. This finding further supported the view of metabolic inhibition of *lysA* expression.



Figure 21. Intracellular L-lysine concentration in C. glutamicum LYS-12 grown in minimal medium at 30°C and 38°C. The data was obtained from exponentially growing cells. The results represent mean values and standard deviations from three biological replicates. CDW: cell dry weight.

The direct precursor of L-lysine is *meso*-diaminopimelic acid. The intermediate is further an important building block for cell wall synthesis (Wehrmann et al. 1998). The cell naturally relies on an efficient control of its turnover into L-lysine in order to prevent growth inhibition by a shortage of *meso*-diaminopimelic acid (Wehrmann et al. 1998). A promising strategy to overcome the inhibition mechanism is the enhanced efflux of L-lysine. The L-lysine permease (*lysE*) was identified as target for strain optimization at elevated temperature. The gene *lysE* is controlled by its positive regulator *lysG*, which itself is induced by intracellular L-lysine (Bellmann et al. 2001). In order to promote an auto-regulative L-lysine export and to deregulate *lysA* expression, the gene cluster *lysGE* should be duplicated in the genome of *C. glutamicum* LYS-12. In addition, deletion of *malE* should be tested.

4.1.4 Physiological response to malic enzyme deletion in *C. glutamicum* LYS-12

In order to prevent carbon loss due to metabolically upregulated malic enzyme, *malE* was deleted from the chromosome via homologous recombination. The deletion was verified by PCR and enzyme activity measurement. The new strain was designated *C. glutamicum* LYS-12 Δ *malE.* It did not exhibit improved L-lysine production. Cell vitality was decreased as indicated by the reduced growth rate (Table 11).

Table 11. Growth and production characteristics of *C. glutamicum* LYS-12 Δ *malE*. The data comprise the specific rate for growth (µ) and the yields for biomass (Y_{X/Gic}), L-lysine (Y_{Lys/Gic}), trehalose (Y_{Tre/Gic}) and the specific glucose uptake rate (q_s). The results represent mean values and standard deviations from three biological replicates. Values for *C. glutamicum* LYS-12 (Schäfer 2016) are shown in brackets.

Temp. [°C]	μ [h ⁻¹]	Y _{X/Glc} [g mol ⁻¹]	qs [mmol g ⁻¹ h ⁻¹]	Y _{Lys/Glc} [mmol mol ⁻¹]	Y _{Tre/Glc} [mmol mol ⁻¹]
30	0.14±0	60±3	2.3±0.1	270±6	6±1
	(0.24±0.01)	(58±3)	(4.1±0.2)	(270±2)	(6±1)
38	0.06±0	32±2	2.0±0.0	418±3	13±1
	(0.13±0.01)	(33±1)	(3.9±0.2)	(430±4)	(14±1)

Another indicator for the negative effect of malic enzyme deletion is the persistent production of trehalose. One possible reason for this observation is the redirection of the fluxes in order to replace the missing reaction of the malic enzyme by a persistent reverse flux from pyruvate to oxaloacetate. Metabolic imbalances are likely to be a burden, resulting in impaired growth and reduced L-lysine production at elevated temperatures. Similar kinds of bypass reactions have been shown for pyruvate kinase deletion mutants where malic enzyme replaced the reaction from phosphoenolpyruvate to pyruvate (Becker et al. 2008).

For previous strains, overexpression of malic enzyme was not beneficial for L-lysine production from glucose, as well (Georgi et al. 2005; Gourdon et al. 2000; Wendisch et al. 2006a). It seems that the natural level of this enzyme is somewhat crucial for the cell.

4.1.5 Overexpression of *lysGE* for increased L-lysine yield

In order to improve L-lysine production performance of *C. glutamicum* LYS-12, the L-lysine exporting operon *lysGE* was duplicated. The integration was realized by inserting an additional copy of the cluster into the *bioD* locus. At 30°C the new strain showed a slight increase in growth rate while the L-lysine yield was kept high. At 38°C, the L-lysine yield was increased by 7% (Table 12 and Figure 22). The yield for L-lysine was more than 40% higher when comparing it to *C. glutamicum* LYS-12 grown at 30°C. Moreover, the genetic modification led to a significant decrease of trehalose accumulation, which was nearly abolished at both temperatures (Table 12).

Table 12. Growth and production characteristics of *C. glutamicum* LYS-12 2x*lysGE*. The data comprise the specific rate for growth (μ) and the yields for biomass (Y_{X/GIC}), L-lysine (Y_{Lys/GIC}), trehalose (Y_{Tre/GIC}) and the specific glucose uptake rate (q_s). The results represent mean values and standard deviations from three biological replicates. Values for *C. glutamicum* LYS-12 (Schäfer 2016) are shown in brackets.

Temp. [°C]	μ [h ⁻¹]	Y _{X/Glc} [g mol ⁻¹]	qs [mmol g⁻¹ h⁻¹]	Y _{Lys/Glc} [mmol mol ⁻¹]	Y _{Tre/Glc} [mmol mol ⁻¹]
30	0.25±0.02	60±1	4.1±0.3	265±7	0±0
	(0.24±0.01)	(58±3)	(4.1±0.2)	(270±2)	(6±1)
38	0.052±0.002	24±5	2.2±0.2	460±1	0.01±0
	(0.13±0.01)	(33±1)	(3.9±0.2)	(430±4)	(14±1)



Figure 22. Cultivation profiles of *C. glutamicum* LYS-12 2x*lysGE* at 30°C (A,B) and 38°C (C,D) in minimal medium. The results represent mean values and standard deviations from three biological replicates.

The new strain *C. glutamicum* LYS-12 2x*lysGE* and the parent strain *C. glutamicum* LYS-12 were tested for intracellular L-lysine concentration during cultivations at 30°C and 38°C. As shown in Table 13, no decrease of intracellular L-lysine concentration at 30°C was observed. However, at 38°C, the new strain exhibited a slightly reduced intracellular L-lysine concentration.

Strain	Temperature [°C]	Intracellular L-lysine [µM g _{CDW} -1]		
C. glutamicum LYS-12	30	64±13		
C. glutamicum LYS-12 2xlysGE	30	64±14		
C. glutamicum LYS-12	38	118±18		
C. glutamicum LYS-12 2xlysGE	38	113±17		

Table 13. Intracellular L-lysine concentration of *C. glutamicum* LYS-12 and *C. glutamicum* LYS-12 2x*lysGE* at 30°C and 38°C. The data were obtained from intracellular measurements of exponentially growing cells in minimal medium at 30°C and 38°C. The results represent mean values and standard deviations from three biological replicates. CDW: cell dry weight.

These observations can be explained by the auto inductive nature of L-lysine export, mainly active at elevated temperatures due to high intracellular L-lysine levels. The increased growth rate of C. glutamicum LYS-12 2xlysGE appears to be a sign of a reduced metabolic burden. The deletion of the *bioD* gene does not add additional stress to the organism as shown in recent publications (Rohles et al. 2016; Rohles et al. 2018). The slight decrease in intracellular L-lysine concentration points to a change in the export behavior at 38°C, while at 30°C the activation threshold for the increased export was not exceeded. The increased amount of exporter and regulator did promote the export, as shown by the increased L-lysine yield, thus a new intracellular L-lysine balance has been set to keep homeostasis (Bellmann et al. 2001). During cultivation at 38°C the strain showed a significantly lower growth rate as compared to the parent strain. Changes in cell wall composition and fluidity described for the mycobacterial cell wall as well as altered precursor supply may have synergetic effects on lowering cell growth (Liu et al. 1996). This assumption is supported by the downregulation of three genes (NCgl0184, NCgl2982 and NCgl0340), involved in the synthesis of the cell envelope, identified by differential expression analysis of C. glutamicum LYS-12 (Table 10). Subsequent measurements of the intracellular level of meso-diaminopimelate showed a slight decrease at 38°C (Table 14, Figure 23).

Table	14.	Intracellular	meso-diaminopimelate	concentration	of	C.	glutamicum	LYS-12	and
<i>C. glutamicum</i> LYS-12 2x <i>lysGE</i> at 30°C and 38°C. The data were obtained from intracellular measurements									
of exponentially growing cells in minimal medium at 30°C and 38°C. CDW: cell dry weight. The results									
represent mean values and standard deviations from three biological replicates.									

Strain	Temp. [°C]	Intracellular <i>meso</i> - diaminopimelate [µM g _{CDW} -1]
C. glutamicum LYS-12	30	25±1
C. glutamicum LYS-12 2xlysGE	30	23±0
C. glutamicum LYS-12	38	5±0
C. glutamicum LYS-12 2xlysGE	38	< 0.005



Figure 23. Intracellular meso-diaminopimelate concentration of *C. glutamicum* LYS-12 and *C. glutamicum* LYS-12 2x*lysGE* at 30 and 38°C. The data were obtained from intracellular measurements of exponentially growing cells in minimal medium at 30°C and 38°C. The results represent mean values and standard deviations from three biological replicates. CDW: cell dry weight.

The integrative overexpression of the export mechanism allowed a convenient selfregulation of product export. Since *lysG* shows high sensitivity for L-lysine, it has also been used as an intracellular L-lysine sensor when fused to a fluorescent protein gene
(Schendzielorz et al. 2013). The kind of genetic modification applied here, appeared less invasive than the utilization of constitutive promoters, potentially leading to a balanced expression. Compared to the parent strain *C. glutamicum* LYS-12 cultivated at both temperatures, *C. glutamicum* LYS-12 2*xlysGE*'s L-lysine yield at 38°C further advances the genealogy of L-lysine producers (Figure 24).



Figure 24. Comparison of L-lysine yields in streamlined producer strains, cultivated in standard glucose minimal medium. The strains *C. glutamicum* LYS-1 to 12 were developed by Becker et al. 2011 showing the streamlined metabolic strain engineering (grey) (Becker et al. 2011). *C. glutamicum* LYS-12 and *C. glutamicum* LYS-12 2x/ysGE cultivated at 38°C, are displayed in striped columns (Schäfer 2016).

4.1.6 C. glutamicum LYS-12 reveals new target and production possibilities at

high temperature

The application of a cultivation temperature above the usual value of 30°C revealed a solid temperature robustness of *C. glutamicum*. The L-lysine hyper-producer *C. glutamicum* LYS-12 was able to increase its L-lysine yield at 38°C, underlining the genetic and metabolic stability of the rationally designed strain (Becker et al. 2011). Due to the increased yield, the higher temperature could be attractive for L-lysine manufacturing. Since production is based on the sugar industry, it is necessary to locate the respective factories in close proximity to the raw materials (Leuchtenberger et al. 2005; Wittmann et al. 2004). One of the cost factors for production is the cooling of the fermenter, especially during hot seasonal periods (Abe et al. 1967; Kelle et al. 2005). As a result, the temperature stability and beneficial behavior of *C. glutamicum* LYS-12 was approved straightforward. New insights into the regulatory interplay between L-lysine export and pathway control revealed *lysA* as an important target for enzyme engineering. The implementation of inducible release of the enzyme activity from L-lysine feedback inhibition in combination with promoted export could yield a synthetic switch from growth to production.

Integration of a second, feedback resistant copy of the *lysA* gene with an inducible promoter or a more desensitized variant of the enzyme might help to further drain the L-lysine production pathway. In *Bacillus subtilis* for instance, *meso*-diaminopimelate decarboxylase can be desensitized to L-lysine by lowering the pH (Rosner 1975). However, care must be taken to avoid a decrease in cell vitality due to the close interaction between cell wall formation and L-lysine production. Additional enhancements at the initial steps of the L-lysine pathway could help to balance this node even better.

4.2 Metabolically engineered *C. glutamicum* for high-level ectoine production

4.2.1 Increase of ectoine pathway flux through transcriptional balancing

In order to generate a competitive ectoine producing strain without the drawbacks of former heterologous hosts, the ectoine pathway itself was optimized. So far, this pathway has mainly been implemented from other hosts without further optimization (Becker et al. 2013; Ning et al. 2016; Pérez-García et al. 2017). At this point, it appeared promising to aim at increased pathway flux, utilizing novel concepts of transcriptional balancing (Rytter et al. 2014). Using a set of synthetic transcription and translation elements, a large variety of different ectoine pathway modules should be created (Mutalik et al. 2013; Rytter et al. 2014; Yim et al. 2013).

For the generation of a by-product free expression host as chassis for metabolic engineering, the basic L-lysine producer *C. glutamicum lysC* was chosen (Kim et al. 2006). It expresses a feedback resistant aspartokinase and, due to the mutation (S301Y), is able to accumulate the ectoine precursor L-aspartate semialdehyde (Figure 13). In order to prevent undesired carbon loss via synthesis and export of L-lysine, the *lysE* gene, encoding for the L-lysine export protein LysE was deleted (Becker et al. 2013). The deletion was verified by a shortened PCR product (893 bp) while the wild type showed a fragment size of 1468 bp (Figure 25).



Figure 25. Confirmation of deletion of the gene *lysE* in *C. glutamicum lysC*. Lines 1 and 2 show the successful deletion of the gene *lysE*, still existing in the wild type (WT) controls. A DNA ladder was used to infer fragment size (M).

The resulting strain *C. glutamicum lysC* Δ *lysE* did not excrete L-lysine anymore (Table 15). Further, the deletion of *lysE* slightly decreased the growth rate. By-products like L-glycine and L-glutamate only occurred in negligible amounts (Table 15). Next, an episomal plasmid for the expression of the *ectABC* cluster was created. After transformation of the episomal plasmid, which carried the genes *ectABC* under the control of the constitutive *tuf* promoter in a polycistronic design, the resulting strain *C. glutamicum lysC* Δ *lysE ectABC*^{basic} produced ectoine at a yield of about 30 mmol mol⁻¹ of glucose. Ectoine was produced almost exclusively. The introduced ectoine pathway did not fully use the available carbon for product synthesis. The parent strain *C. glutamicum lysC* secreted L-lysine at a yield of about 90 mmol mol⁻¹ (Table 15). Apparently, expression of the native polycistronic ectoine cluster *PutrectABC* in *C. glutamicum lysC* Δ *lysE* failed to drain all carbon available from L-lysine synthesis, similar to other studies (Pérez-García et al. 2017).

0	0		
	C. glutamicum lysC	C. glutamicum lysC ∆lysE	C. glutamicum lysC ⊿lysE ectABC ^{basic}
μ [h ⁻¹]	0.35±0.00	0.34±0.02	0.33±0.01
Y _{X/S} [g mol⁻¹]	83.4±3.9	78.2±0.4	74.2±1.5
Y _{Ectoine/S} [mmol mol ⁻¹]	n.d.*	n.d.	31.8±3
Y _{Lysine/S} [mmol mol ⁻¹]	94.5±1.0	n.d.	n.d.
Y _{Glutamate/S} [mmol mol ⁻¹]	n.d.	8.1±0.9	10.3±0.3
Y _{Glycine/S} [mmol mol ⁻¹]	n.d.	4.3±0.7	4.0±0.23

Table 15. Kinetics and stoichiometry of L-lysine and ectoine producing strains of *C. glutamicum*. The data comprise the specific rate for growth (μ) and the yields for biomass (Y_{X/S}), ectoine (Y_{Ectoine/S}), L-lysine (Y_{Lysine/S}), L-glutamate (Y_{Glutamate/S}), and L-glycine (Y_{Glycine/S}). Errors represent standard deviations from three biological replicates in minimal glucose medium.

*not detected.

4.2.2 Modulated ectABC expression via synthetic pathway design

In order to allow the investigation of different levels of ectoine gene expression for the modulated pathway flux, a library of synthetic modules was constructed. The modular layout comprised the three codon optimized genes *ectA*, *ectB* and *ectC*, obtained from previous work (Becker et al. 2013). The genes were cloned in a conserved order, each randomly linked to one out of nineteen synthetic promoters (Table 6), one out of three bicistronic linkers (Table 7) and one terminator *rrnB*T1T2 as shown in Figure 26.



Figure 26. Schematic diagram of the constructed ectoine plasmid library. The synthetic ectoine library consisted of three expression modules for the ectoine genes *ectA*, *ectB* and *ectC* (yellow). Each gene is randomly linked to one of 19 synthetic promoters (orange), one of three bicistronic design elements (BCDs) (green), and one transcriptional terminator (grey). The created synthetic cluster was assembled into the expression vector pCES208. The varying expression strength of the individual elements is visualized by the color intensity.

After synthesis and assembly of the elements, the obtained mixture of different ectoine pathway modules was cloned into the episomal vector pCES208. This yielded a pool of differently composed plasmids with 185,193 possible combinations. The plasmid library was transformed into *E. coli* XL1-Blue for confirmation of correct assembly by sequencing of twenty randomly picked clones. The synthetic plasmids were then transformed into the chassis strain *C. glutamicum lysC* Δ*lysE*. More than 350 positive clones were selected on kanamycin containing agar plates for further investigation. Each clone was numbered internally, referring to the corresponding selection agar plate and an individual clone number. For example, clone 40 from plate 3 was designated P3.40. In order to enable fast analysis of the screened clones, a precise short-time quantification method for ectoine was developed. As displayed in Figure 27, the method enabled ectoine measurement within a total analysis time of three minutes per sample. Clones of C. glutamicum lysC Δ lysE, transformed with the synthetic ectABC plasmid library, were cultivated in a miniaturized cultivation system at 500 µL scale in standard minimal glucose medium. Similar to the performed shake flask experiments, *C. glutamicum lysC* ∆*lysE* ectABC^{basic} accumulated 0.5 g L⁻¹ of ectoine. With this strain as reference, about 400 synthetic ectoine producer strains were characterized. Nearly 30% of the strains tested revealed higher ectoine titers as compared to the reference (Figure 28). While around 10% of the tested strains did not excrete ectoine at all or below the threshold, around 60% of the screened mutants produced less than the reference strain. The screening of about 0.2% of the possible library size already led to the identification of high-titer mutants, outscoring the initial strain almost five-fold. All obtained mutants were able to excrete ectoine without elaborative and expensive extraction and without the need for high salinity conditions (Becker et al. 2013; Fallet et al. 2010).



Figure 27. Established HPLC analysis method for fast quantification of ectoine concentration. Spectrum of the HPLC analysis of different ectoine concentrations, ranging from 0.01 mM to 5 mM (A) and the corresponding calibration graph (B). The target substance elutes after 2 minutes with deionized water as mobile phase and can be clearly identified for direct quantification via an UV-detector at 210 nm wavelength.



Figure 1. Characterization of synthetic ectoine library transformants. Strains were grown in miniaturized scale for high throughput screening. The plasmid *PurectABC* of *C. glutamicum lysC AlysE ectABC*^{pasic} served as reference. Errors (double line) were calculated from the mean of errors of 25 in triplicates cultivated clones in the same miniaturized experimental setup.

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4.2.3 Optimal flux relies on specific combination of genetic control elements in

the ectoine operon

In order to elucidate optimal expression patterns for the ectoine clusters, the genetic elements, promoters, and bicistronic parts, were sequenced in selected strains (Figure 29).



Figure 29. Genotypic and phenotypic comparison of different synthetic mutants of *C. glutamicum* for ectoine production. The plasmid of *C. glutamicum lysC* $\Delta lysE$ ectABC^{basic} served as polycistronically designed reference (P_{tuf}).

Sequencing of the ectoine synthesis clusters revealed different characteristics linked to the ectoine titer. The three genes, *ectA*, *ectB* and *ectC* seemed to require balanced expression. Interestingly, the approximately strongest promoter was not found in the top producers. In addition, expression of the gene *ectB* required a high level of expression and translation for optimal production. The genes *ectA* and *ectC* revealed

weaker promoters instead. For these two genes, a lower expression level or the combination with a weaker bicistronic element enabled high production performance. In order to draw a more precise picture of kinetics and stoichiometrics, several strains of different production performances were cultivated in shake flasks (Table 16, Figure 30).

Table 16. Kinetics and stoichiometry of low, medium and high producing strains. The data shown comprise the specific growth rate [μ], the biomass yield [Y_{X/S}], the product yield [Y_{P/S}], the specific ectoine production rate [q_p] and the specific substrate uptake rate [q_s]. The results represent mean values and standard deviations from three biological replicates.

	P3.4	P3.32	P11.28	P11.37
Y _{Ectoine/S} [mol mol ⁻¹]	0.26±0.01	0.20±0.00	0.16±0.00	0.08±0.00
Y _{X/S} [g mmol ⁻¹]	0.05±0.00	0.07±0.00	0.09±0.00	0.08±0.00
q _{Ectoine} [mmol g ⁻¹ h ⁻¹]	0.85±0.03	0.71±0.03	0.57±0.02	0.33±0.01
μ [h ⁻¹]	0.16±0.01	0.26±0.00	0.29±0.02	0.34±0.03
q _s [mmol g ⁻¹ h ⁻¹]	3.2±0.1	3.5±0.1	3.5±0.2	4.2±0.1



Figure 30. Growth and production characteristics of different synthetic *C. glutamicum* mutants for ectoine **production.** The strains shown are *C. glutamicum* P3.4 (A, B), P3.32 (C, D), P11.28 (E, F), and P11.37 (G, H). Errors represent standard deviations from three biological replicates.

The strain P11.37 accumulated ectoine with a yield of 0.08 mol mol⁻¹ of glucose. The strain P3.4 even exhibited a threefold higher value (0.26 mol mol⁻¹). The increased ectoine yield in comparison to the L-lysine yield of the parent strain indicates an active channeling of carbon from the central metabolism towards ectoine synthesis.

The limitations of the polycistronic reference design used in *C. glutamicum ectABC*^{basic}, with the inability of independent gene expression in an operon-like structure, were widely exposed by the findings of this study, allowing only the channeling of a limited amount of carbon towards ectoine biosynthesis (Becker et al. 2013). Further attempts to use improved L-lysine producing strains with an abolished L-lysine export as chassis for ectoine producers failed so far, due to a potentially incomplete precursor utilization for ectoine synthesis, resulting in mutants with poor growth and low vitality (Pérez-García et al. 2017). Previous studies, suffering from low titers, by-products or auxotrophies did exclusively use a polycistronic design with a single promoter upstream of the first gene in the cluster. These methods were obviously not able to consider gene regulations on transcriptional and translational level, marking the polycistronic design as the final bottleneck (Becker et al. 2013; Ning et al. 2016; Pérez-García et al. 2017). Since the genes of the ectoine cluster were individually controlled in this study, an optimal enzymatic capacity for the different steps was created. Metabolic imbalances of previous producers were reduced, resulting in increased flux towards the ectoine pathway. The best performing strain P3.4 was designated *C. glutamicum ectABC*^{opt} and benchmarked under industrial conditions in a fed-batch process.

4.2.4 Benchmarking of the best producer C. glutamicum ectABCopt

In order to assess the performance of *C. glutamicum* ectABC^{opt} under industrial conditions, the strain was fermented in a fed-batch process with molasses based medium (Figure 31). The strain was able to deplete the initial 125 g L⁻¹ of sugar within 15 h, resulting in a concentration of 20 g L⁻¹ of ectoine after the batch-phase. The concentrated feed solution was added pulse wise when the concentration of glucose dropped below 5 g L⁻¹. By the end of the batch-phase, a final concentration of 65 g L⁻¹ of ectoine was achieved, during the feeding-phase, the molar yield peaked at 0.17 mol mol ⁻¹. The only observed by-product was trehalose which accumulated to a concentration of 3 g L⁻¹. At the beginning of the feeding-phase, a maximum space-time yield for ectoine of 2.3 g L⁻¹ h⁻¹ was achieved, while throughout the whole process production occurred with 1.2 g L⁻¹ h⁻¹.

The mutant strain *C. glutamicum ectABC*^{opt} was able to overcome previous limitations with its optimized flux through the ectoine pathway. Pathway balancing, achieved by the use of specific synthetic promoter- and bicistronic elements created an industrially competitive production process. Previously reported ectoine titers were surpassed nearly twofold (Table 2). Cell vitality and productivity were kept constant during the whole fermentation, indicating a low metabolic burden. The persistent secretion of ectoine into the medium makes this process interesting for industrial application. The export of ectoine into the low salinity culture medium would simplify an adaption of the process to large scale, overcoming the weaknesses of "bacterial milking" (Sauer and Galinski 1998).



Figure 31. Fed-batch growth (A) and ectoine production (B) characteristic of metabolically engineered *C. glutamicum ectABC*^{opt}. The substrate is given as total sugars (sum of glucose, sucrose or fructose as pure substance or molasses-based). After depletion of the initial sugar, the batch-phase ended and feed pulses were added manually in order to maintain the sugar concentration (A). The molar amount of sugar (B) is reflected by hexose units, implying that sucrose consists of two hexose molecules (glucose and fructose). The data represent mean values and standard deviations of two fermentation experiments.

4.2.5 Impact of transcriptional balancing on ectoine production performance

The findings of this work correlate with results from transcriptional balancing of a heterologous violacein synthesis pathway in *E. coli* (Jeschek et al. 2016; Jones et al. 2015). By correlating promoters, identified in the production strains via sequencing (Figure 29), according to their putative expression strength (Yim et al. 2013), reasons for high level ectoine production in *C. glutamicum* were pinpointed. The strongest promoter H36 was only found in 4% of all plasmids from high level producers.

In fact, the high ectoine production was achieved with plasmids containing promoters of medium strength. The observation matches with previous findings, which reported improved metabolic activity for heterologous pathways at limited expression (Kim et al. 2018; Oh et al. 2015). Furthermore, the increased expression of *ectB* in comparison to *ectA* seemed to be of high importance, as this relationship was observed to be reversed in weaker producers (Figure 29). A similar trend has been observed for the bicistronic designed elements, being slightly stronger for *ectB* than for *ectA* and vice versa for mutants with lower production performance. Previous studies of the ectoine synthesis in various hosts match with the observation made here, identifying the enzyme L-2,4-diaminobutyric acid aminotransferase as rate limiting enzyme in halophilic organisms like *Halomonas elongata* and the heterologous host *E. coli* (Chen et al. 2015; He et al. 2015; Mustakhimov et al. 2010; Ono et al. 1999).

4.2.6 Driving industrial ectoine production at low salinity

So far, the production of the compatible solute ectoine with heterologous hosts under mild conditions suffered from low product yields and titers. Especially in terms of productivity, previous attempts lacked efficiency in space-time yield (Table 2). Fermentations with *Chromohalobacter salexigens* resulted in slightly higher productivities but rely on complex production techniques and high salinity (Fallet et al. 2010). A main advantage of heterologous synthesis is the independency from high salinity media and "bacterial milking" (Becker et al. 2013; Kuhlmann and Bremer 2002; Louis and Galinski 1997; Ning et al. 2016; Pérez-García et al. 2017). The obligatory change from high to low salt to induce an osmotic down shock and release ectoine from the cells, is no more necessary when using the heterologous production system (Sauer and Galinski 1998). The streamlined ectoine pathway in *C. glutamicum* also

reduces or even abolishes the production of side products like L-lysine and trehalose, resulting in decreased carbon loss. In addition, ectoine is not used as energy source by *C. glutamicum*, as it is the case for *Chromohalobacter salexigens* (Vargas et al. 2006). Production of the natural compatible solute trehalose is reduced drastically by the production of ectoine, which may act as a replacement compatible solute. Many production processes still suffer from the high carbon loss into the synthesis of side products (Pérez-García et al. 2017; Rohles et al. 2016; Vassilev et al. 2018). In contrast to the traditional production system, heterologous hosts are able to excrete the majority of product into the medium without external pressure and therefore offer more flexibility for the use in well-established industrial processes (Becker et al. 2013; Becker and Wittmann 2012; Ning et al. 2016; Ruffert et al. 1997).

4.2.7 Metabolic engineering of ectoine export

An important feature of *C. glutamicum* is the efficient export of the product of interest. As example, a permease has been identified as a 1,5-diaminopentane exporter, leading to highly enhanced export of the desired product via overexpression (Kind et al. 2011). With regard to compatible solutes, numerous import mechanisms are known in C. glutamicum (Morbach and Krämer 2005). Moreover, active export mechanisms, independent from mechanosensitive release have not been identified so far. In order to gain insight into the export of ectoine in C. glutamicum, the basic ectoine producer C. glutamicum Ect1 (Becker et al. 2013) and its parent strain C. glutamicum LYS-1 (Becker et al. 2011) were analysed via comparative transcriptome analysis. In particular, comparative transcription analysis aimed to identify a possible compatible solute exporter in C. glutamicum. The two strains genomically differed in the deletion of the gene *ddh* and the integration of the *ectABCD* cluster. Surprisingly, the two producers varied only slightly in gene expression (Table 17). All significant expression changes are listed in the supplement (Table A 4 and Table A 5). With regard to the identification of a potential ectoine export protein, the gene NCgl2524 appeared to be the most promising candidate. It was upregulated in the ectoine producer and encoded a major facilitator superfamily permease.

Table 17. Significantly upregulated genes in *C. glutamicum* Ect1 grown in standard minimal medium as compared to *C. glutamicum* LYS-1. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30, log₂fold change > 0.5.

Gene- identifier	Gene name	log₂fold Change	Description	Function
NCgl2941		1.2	Transcriptional regulator	
NCgl0829		0.5	Transcriptional regulator	Regulator
NCgl2311		0.6	DNA-Binding HTH domain-containing protein	Regulator
NCgl1485		1.0	Nucleoside-diphosphate-sugar epimerase	Anabolism
NCgl1484		0.8	Glutamine amidotransferase	Anabolism
NCgl2524		0.8	Major facilitator superfamily permease	
NCgl2732		0.8	ABC transporter duplicated ATPase	Transport
NCgl1214	lysE	0.7	L-Lysine efflux permease	
NCgl2246		0.9	Hypothetical protein	
NCgl0859		0.9	Hypothetical protein	
NCgl1985		0.8	Hypothetical protein	Unknown
NCgl0092		0.8	Hypothetical protein	
NCgl1138		0.8	Hypothetical protein	
NCgl2790	glpK	0.6	Glycerol kinase	Anchalian
NCgl2110	qcrA	0.5	Rieske Fe-S protein	Anabolism
NCgl2800		0.8	Amidase	Translation
NCgl0463		0.8	NAD-dependent aldehyde dehydrogenase	Catabolism
NCgl0363		0.7	Hypothetical protein	
NCgl2004		0.6	Hypothetical protein	
NCgl2778		0.6	Hypothetical protein	
NCgl1734		0.6	Hypothetical protein	
NCgl2987		0.6	Hypothetical protein	Unknown
NCgl1733		0.6	Hypothetical protein	
NCgl2864		0.5	Hypothetical protein	
NCgl2357		0.5	Hypothetical protein	
NCgl1675		0.5	Hypothetical protein	
NCgl0274		0.5	Membrane carboxypeptidase	Cell envelope synthesis

According to previous work, the gene NCgl2524 is controlled by the transcriptional regulator NCgl2523 (Itou et al. 2005). The transcriptional regulator NCgl2523 exhibits similarity to the multidrug resistance related transcription factor QacR in *Staphylococcus aureus*, which represses transcription of the gene *quacA* similar to NCgl2524 (Brown and Skurray 2001; Itou et al. 2005). In *Staphylococcus aureus*, expression of *quacA* mediates resistance against intercalating dyes and antiseptic compounds (Rouch et al. 1990). A regulator deficient mutant (Δ NCgl2523) of *C. glutamicum* showed increased resistance against substances like norfloxacin, ethidium bromide and benzalkonium chloride (Itou et al. 2005). This indicated a putative compound exporter.

In order to assess the influence of deregulated expression of NCgl2524 in an ectoine producing strain, the repressor NCgl2523 was deleted from the genome of *C. glutamicum* Ect2. The deletion was verified by PCR (Figure 32). It should be noted, that within the approximately 100 screened clones, no mutants could be obtained which lacked the gene NCgl2524. In all cases, the second recombination event resulted in a back-mutation to the wild type.



Figure 32. Confirmation of the deletion of NCgl2523 in *C. glutamicum* Ect2 via PCR. Position one shows the successful deletion of NCgl2523, still existent in the wild type (WT) control. The 1 kb ladder was used for size distinction (M).

C. glutamicum Ect2 Δ NCgl2523 showed a 30% increase in ectoine yield and reduced hydroxyectoine excretion on minimal glucose medium (Table 18). Additional by-products were not detected. Consequently, the increase of ectoine yield does not seem to be caused by an overall leakiness of the cell. The deregulation did not significantly influence the biomass yield. Overall, the novel ectoine exporter displays an interesting target for metabolic engineering of *C. glutamicum* for ectoine production.

	C. glutamicum Ect2	C. glutamicum Ect2 ΔNCgl2523
µ _{max} [h ⁻¹]	0.26±0.00	0.20±0.00
Y _{X/S} [g mmol ⁻¹]	0.083±0.03	0.084±0.00
Y _{Ectoine/S} [mmol mol ⁻¹]	42±1	59±2
Y _{Hydroxyectoine/S} [mmol mol ⁻¹]	2.5±0	0.2±0.0

Table 18. Comparison of growth and production characteristics of *C. glutamicum* Ect2 and *C. glutamicum* Ect2 Δ NCgl2523 in glucose minimal medium. The results represent mean values and standard deviations from three biological replicates.

Moreover, the permease NCgl2524 enabled selective export of ectoine. We here identified a highly selective export mechanism for ectoine. The transporter might support the passive system, i.e. mechanosensitive export of ectoine. Taken together, this study contributes to the elucidation of yet unknown compatible solute transport systems in *C. glutamicum* (Booth 2014; Börngen et al. 2010; Cox et al. 2018).

4.2.8 C. glutamicum as promising production host for ectoine

This work demonstrates the suitability of *C. glutamicum* as a host for the production of compatible solutes, independent from high salt concentrations. Transcriptional balancing of the ectoine synthesis cluster resulted in an ectoine production strain, which surpassed previously known producers in product titer (Table 2).

The observed excretion of ectoine to the medium without the need for osmotic pressure enables a constant and sole production of the high value substance at low salt levels (Czech et al. 2018). The application of the ectoine overproducer strain, developed in this work, would simplify the currently costly and elaborate downstream processing.

In particular, it would allow to omit steps of an osmotic downshock and electrodialysis (Kunte et al. 2014; Sauer and Galinski 1998). A potential process scheme for such a process is shown in Figure 33. RNA sequencing allowed the identification of an active ectoine export mechanism. The exporter NCgl2524 was found to be selective for ectoine, laying the foundation for further strain development. The identification of an ectoine export mechanism might also contribute to the development of hydroxyectoine producing strains.



Figure 33. Ectoine process flow diagram for *C. glutamicum* as heterologous ectoine producer. Fed-batch fermentation of the heterologous expression host in low salt medium. Shortened downstream process with microfiltration, extraction of ectoine/ hydroxyectoine from supernatant via preparative chromatography and crystallization of the final product. Corrosive media, biomass recycling, osmotic downshock and electrodialysis are not required in the process (Kunte et al. 2014).

5. Conclusion and Outlook

Continuous efforts in metabolic engineering of *C. glutamicum* have turned the microbe into a most versatile and relevant catalyst in industrial biotechnology. In a relatively short period of time, the bacterium has been optimized towards the production and consumption of numerous natural and non-natural products and substrates (Becker et al. 2018b). The development and application of next generation techniques like advanced genome editing via CRISPR and next generation sequencing opened the door towards the development of new sustainable and highly profitable processes (Cho et al. 2017; Jiang et al. 2017; Pfeifer-Sancar et al. 2013). These developments appear important to face the constant changes of environmental and market requirements and to provide future proof solutions.

This study focused on metabolic engineering of C. glutamicum for the enhanced production of L-lysine and ectoine. In order to identify genomic targets for an increased L-lysine vield, the metabolism of the advanced L-lysine producer C. glutamicum LYS-12, was analyzed in depth during exposition to temperature stress. The integration of data from transcriptome, fluxome, and functional proteome analysis provided a detailed insight into the adaption of C. glutamicum LYS-12 to 38°C. The data helped to identify a remaining bottleneck in L-lysine biosynthesis at the level of the gene lysA at high temperature, which was obviously triggered by an increased intracellular level of L-lysine. An optimized producer, which expressed a second copy of the genes *lysE* and *lysG*, exhibited an increased L-lysine yield. The strategy of systems level analysis appears promising for future strain development, e.g. for the production of L-lysine and L-lysine derivatives, such as the biopolymer building block 5-aminovalerate (Rohles et al. 2016) and health-related products such as L-pipecolic acid (Pérez-García et al. 2016). Insights into the regulatory mechanisms of industrial producer strains will help to push the producing cells towards their limit.

Apart from L-lysine, the production of the heterologous compatible solute ectoine was optimized. The application of a combinatorial pathway design enabled an optimal balance for transcription and translation between the three genes *ectA*, *ectB* and *ectC* in *C. glutamicum*. While earlier strains suffered from low productivity and high by-product levels, most likely caused by regulatory imbalances, the strain designed in this work surpassed natural and non-natural ectoine producers obtained so far. Low salt production as demonstrated here, could replace current industrial processes

84

depending on "bacterial milking" (Sauer and Galinski 1998) due to the possibility of a simplified downstream processing. Furthermore, the identification of an ectoine exporter protein in *C. glutamicum* via next generation sequencing enabled the development of a more advanced producing strain. Due to the increasing demand for ectoine, the findings seem promising to finally obtain sole producers for ectoine and hydroxyectoine, further decreasing the costs for elaborate product separation systems. (Czech et al. 2018). By taking the discoveries to industrial scale in the future, competitive processes might be developed, which could lead to a worldwide increase in market volume at reduced costs (Cantera et al. 2018; Czech et al. 2018; Strong et al. 2016).

6. Appendix

Table A	1.	Primers	used	in	this	work.
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Primer	5'-Sequence-3'
L-Lysine strain construction and verification	
<i>bioD_</i> Downstream_FW	AATCCCGGGTCTAGAGGATCACGCATGAGTGTGCTTGTGGA A
<i>bioD_</i> Downstream_RV	TCGAGGGATTGCGGCCTTAGGGTTTATTTCCCTTTAACTGCA GC
lysGE_FW	CTGCGTTAATTAACAATTGGTAAGCAATGGCCTACAACCAGA C
<i>lysGE</i> _RV	AACTGATGTTGATGGGTTAGTCGTGAACACCGTGCCTTCG
<i>bioD_</i> Upstream_FW	CAGTTAAAGGGAAATAAACCCTAAGGCCGCAATCCCTCGA
<i>bioD_</i> Upstream_FW	CGAAGGCACGGTGTTCACGACTAACCCATCAACATCAGTTTG ATG
∆ <i>malE_</i> TS1_FW	GCGAAAGAGCTAAACAGCTG
∆ <i>malE_</i> TS1_RV	CAGCTGTTTAGCTCTTTCGCAGGACGCTCTCAAACTCATG
$\Delta malE_TS2_FW$	GATCAACGCGTCTGAAGTAGCAGCCCAAATTC
∆ <i>malE_</i> TS2_RV	ATCTACGTCGACCATTACTCCAAGGCAAGAGAG

Table A 1 continued

Primer	5'-Sequence-3'
Ectoine library construction	
BCD-F- <i>BamH</i> I	ATTAATGGATCCGGGCCCAAGTTCACTTAAAAAGGAGATCAA CAATGAAAGCAATTTTCGTACTGAAAC
BCD2-ectA-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCTAAGGAG GTTTTCTAATGCCAACCCTGAAGCGCAACT
BCD21-ectA-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCGAGGGA TGGTTTCTAATGCCAACCCTGAAGCGCAACT
BCD8- <i>ectA</i> -F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCATCGGAC CGTTTCTAATGCCAACCCTGAAGCGCAACT
BCD2-ectB-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCTAAGGAG GTTTTCTAATGAAAACCTTCGAACTGAACGAATCC
BCD21-ectB-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCGAGGGA TGGTTTCTAATGAAAACCTTCGAACTGAACGAATCC
BCD8-ectB-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCATCGGAC CGTTTCTAATGAAAACCTTCGAACTGAACGAATCC
BCD2-ectC-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCTAAGGAG GTTTTCTAATGATCGTGCGCACCCTG
BCD21-ectC-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCGAGGGA TGGTTTCTAATGATCGTGCGCACCCTG
BCD8-ectC-F1	GAAAGCAATTTTCGTACTGAAACATCTTAATCATGCATCGGAC CGTTTCTAATGATCGTGCGCACCCTG
ectA-R-Notl	ATTAATGCGGCCGCTCATTATGCGTGTTCTTTCAGTTCTTCTT CCAG
ectB-R-Notl	ATTAATGCGGCCGCTCATTAGGATGCCTGGTTTTCGGTCT
ectC-R-Notl	ATTAATGCGGCCGCTCATTACACGGTTTCTGCTTCCAGT
Xhol-ectA-F	GCTCCTCGAGAAAGGGAACAAAAGCTGGGTAC
<i>ectA-Sall-Xba</i> lR	CGAGTCTAGAGTCGACTCACCGACAAAACAACAGATAAAA
Xhol-ectB-F	GCTCCTCGAGAAAGGGAACAAAAGCTGGGTAC
ectB-Sall-XbalR	CGAGTCTAGATTGTCGACTCACCGACAAACAACAGATAAAA
Sall-ectC-F	GCTCGTCGACAAAGGGAACAAAAGCTGGGTAC
ectC-Xbal-R	CGAGTCTAGATCACCGACAAACAACAGATAAAA

Table A 1 continued

Primer	5'-Sequence-3'
Ectoine strain construction and verification	
Pr1_ <i>tufectABC</i> _FW	GGGCCCGGTACCACGCGTCATGGCCGTTACCCTGCGAA
Pr2_tufectABC_RV	CCCTAGGTCCGAACTAGTCATATTACACGGTTTCTGCTTCCA GTG
Pr1_seq_ectA	CGAGCTGGTGCAGGTTGTAG
Pr2_seq_ectB	TCGATGTAGCGCTTGCCATCC
Pr3_seq_ectC	GAAGGAGAAGCCCACCTTATC
Pr1_TS1_FW_ΔNCgl2523	TTAACAATTGGGATCCTCTAGACCCTATCGGTGGTGCAAACC TG
Pr2_TS1_RV_ΔNCgl2523	TATTGGCTCCCTTCGGATTT
Pr3_TS2_FW_ΔNCgl2523	CGCGGAAATCCGAAGGGAGCCAATAATTTCTACCTTAAAGTC TTGAG
Pr4_TS2_RV_ΔNCgl2523	GCAGCCCGCTAGCGATTTAAATCCCGAAACCAGAAACTCGG CCCAC

Table A 2. Upregulated genes of *C. glutamicum* LYS-12 cultivated at 38°C in comparison to *C. glutamicum* LYS-12 cultivated at 30°C. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30.

Gene-identifier	log2fold Change	Feature
NCgl0132	4.1	Hypothetical protein
NCgl2739	3.8	3-Methyladenine DNA glycosylase
NCgl2028	3.0	Hydroxypyruvate isomerase
NCgl2029	3.0	Dehydrogenase
NCgl0131	3.0	Hypothetical protein
NCgl2246	2.9	Hypothetical protein
NCgl1040	2.6	Excinuclease Atpase subunit
NCgl1584	2.6	Glycerol-3-phosphate dehydrogenase
NCgl0148	2.3	Hypothetical protein
NCgl1485	2.2	Nucleoside-diphosphate-sugar epimerase
NCgl2061	2.1	Hypothetical protein
-		NADPH:quinone reductase or related Zn-dependent
NCgl0200	1.8	oxidoreductase
NCgl0363	1.8	Hypothetical protein
NCgl0642	1.8	Hypothetical protein
NCg10890	1.8	Hypothetical protein
NCgl0233	1.8	Glutamyl-Q tRNA (Asp) synthetase
NCgl0198	1.7	ABC transporter permease
NCgl1060	1.7	Hypothetical protein
NCgl1323	1.7	Hypothetical protein
NCgl1707	1.7	Hypothetical protein
NCgl2516	1.7	Dithiobiotin synthetase
NCgl2901	1.7	Methylated DNA-protein cysteine methyltransferase
NCgl2941	1.7	Transcriptional regulator
NCgl2840	1.6	Transcriptional regulator
NCgl1588	1.6	Hypothetical protein
NCgl1163	1.5	ATP synthase F0F1 subunit alpha
NCgl1354	1.5	TpR repeat-containing protein
-		Coenzyme F420-dependent N5,N10-methylene
NCgl2041	1.5	tetrahydromethanopterin reductase
NCgl1189	1.5	Spermidine synthase
NCgl0655	1.5	Transcriptional regulator
NCgl1046	1.5	Hypothetical protein
NCgl1185	1.5	Hypothetical protein
NCgl0953	1.4	Pantothenate kinase
NCgl0736	1.4	Hypothetical protein
NCgl0405	1.4	Transcriptional regulator
NCgl0549	1.4	Hypothetical protein
NCgl2173	1.4	Hydrolase/acyltransferase
NCgl2000	1.4	Glycerate kinase
NCgl0800	1.4	Hypothetical protein
NCgl0797	1.4	Acetyl-CoA carboxylase beta subunit
NCgl2405	1.4	4'-Phosphopantetheinyl transferase
NCgl1038	1.4	Hypothetical protein
NCgl1347	1.4	Argininosuccinate lyase
NCgl1078	1.4	ATPase
NCgl0213	1.4	ATPase ABC transporter ATPase
NCgl1082	1.4	Hypothetical protein
NCg10991	1.3	Acetyltransferase
NCgl1900	1.3	Polynucleotide phosphorylase
	1.3	Hypothetical protein
NCgl0750 NCgl0920	1.3	Hypothetical protein
	1.3	
NCgl1974		16S rRNA-processing protein rimm
NCgl1073	1.3	Glucose-1-phosphate adenylyltransferase

Table A 2 continu	led	
Gene-identifier	log2fold Change	Feature
NCgl2243	1.3	Sugar kinase
NCgl2871	1.3	Cation transport atpase
NCgl1741	1.2	Hypothetical protein
NCgl1340	1.2	N-acetyl-gamma-glutamyl-phosphate reductase
NCgl2577	1.2	Hypothetical protein
NCgl0650	1.2	D-alanyl-D-alanine carboxypeptidase
NCgl2631	1.2	Hypothetical protein
NCgl1932	1.2	Methionine aminopeptidase
NCgl1379	1.2	Zinc transporter zupT
NCgl0191	1.2	Hypothetical protein
NCg10621	1.2	Hypothetical protein
NCgl1837	1.2	Hypothetical protein
NCgl2334	1.2	Hypothetical protein
NCgl1827	1.1	1-Deoxy-D-xylulose-5-phosphate synthase
NCgl1147	1.1	Hypothetical protein
NCgl2305	1.1	Hypothetical protein
NCg10959	1.1	Sortase or related acyltransferase
NCgl1216	1.1	Glutathione S-transferase
NCg10602	1.1	Lipocalin
NCgl2144	1.1	Hypothetical protein
NCgl1672	1.1	Hypothetical protein
NCgl2355	1.1	Hypothetical protein
NCgl2252	1.1	Hypothetical protein
NCgl0322	1.1	5'-Nucleotidase
NCgl1401	1.1	Transcriptional regulator
NCgl2487	1.1	Histone acetyltransferase Hpa2-like protein
NCgl1838	1.1	Hypothetical protein
NCgl0915	1.0	ABC transporter ATPase and permease
NCgl0550	1.0	Subtilisin-like serine protease
NCgl2972	1.0	Hypothetical protein
NCgl2406	1.0	Major facilitator superfamily permease
NCgl0737	1.0	Helicase
NCgl1083	1.0	Hypothetical protein
NCgl0604	1.0	Deoxyribodipyrimidine photolyase
NCgl0666	1.0	Citrate synthase
NCgl1047	1.0	Hypothetical protein
NCgl0732	1.0	Hypothetical protein
NCgl2583	1.0	Hypothetical protein
NCgl0119	1.0	Carbonic anhydrase/acetyltransferase
NCgl1214	1.0	L-Lysine efflux permease
NCgl2187	0.9	Hypothetical protein
NCgl2660	0.9	Hypothetical protein
NCgl2987	0.9	Hypothetical protein
NCgl2447	0.9	Hypothetical protein
NCgl1908	0.9	Exopolyphosphatase
NCgl1194	0.9	Major facilitator superfamily permease
NCgl2022	0.9	Hypothetical protein
NCgl0808	0.9	Hypothetical protein
NCgl1319	0.9	Hypothetical protein
NCgl0727a	0.9	Hypothetical protein
NCgl0139	0.9	Hypothetical protein Hrpa-like helicase
NCgl0433	0.9	1,4-Dihydroxy-2-naphthoate octaprenyltransferase
NCgl1050	0.9	Hypothetical protein
nogrioso	0.9	ו אַרְטָוויפּוויפּוויפוויפווי

Table A 2 continu		
Gene-identifier	log2fold Change	Feature
NCgl0620	0.9	Bifunctional 5,10-methylene-tetrahydrofolate dehydrogenase/
-		5,10-methylene-tetrahydrofolate cyclohydrolase
NCgl0791	0.9	rRNA methylase
NCgl0904	0.9	Hypothetical protein
NCgl1255	0.8	Glucan phosphorylase
NCgl2125	0.8	Hypothetical protein
NCgl0922	0.8	Hypothetical protein
NCg10357	0.8	Hypothetical protein
NCgl1026	0.8	Hypothetical protein
NCgl2640	0.8	Carboxylate-amine ligase
NCgl0735	0.8	Hypothetical protein
NCgl2053	0.8	Dehydrogenase
NCgl0488	0.8	50S ribosomal protein I4
NCgl2461	0.8	Hypothetical protein
NCgl1508	0.8	Cytochrome oxidase assembly protein
NCgl2295	0.8	Molecular chaperone
NCgl1646	0.8	Hypothetical protein
obgE	0.8	GTPase obgE
NCgl2083	0.8	UDP-N-acetylmuramoylalanyl-D-glutamate2, 6-
-		diaminopimelate ligase
NCgl2762	0.8	Glycosyltransferase
NCg10809	0.8	Dihydrofolate reductase
NCg10795	0.8	Type II citrate synthase
NCg10544	0.8	Acetyltransferase
NCg10772	0.8	Hypothetical protein
NCgl2298	0.8	Transcriptional regulator
NCgl1067	0.8	Glucosyl-3-phosphoglycerate synthase
NCgl1978	0.8	ABC transporter permease
rho	0.7	Transcription termination factor Rho
NCgl2171	0.7	Hypothetical protein
NCgl0474	0.7	Transcriptional regulator
NCgl1929	0.7	Hypothetical protein
NCgl1747	0.7	Hypothetical protein
NCgl2253	0.7	Hypothetical protein
NCgl1574	0.7	Metalloprotease
NCgl1734	0.7	Hypothetical protein
NCgl2581	0.7	Hypothetical protein
NCg10901	0.7	Peptidyl-tRNA hydrolase
NCgl2720	0.7	Hypothetical protein
NCgl2286	0.7	Hypothetical protein
NCgl2576	0.7	DNA integrity scanning protein DisA
NCg10812	0.7	Lhr-like helicase
NCgl2074	0.7	Hypothetical protein
NCgl1583	0.7	L-serine deaminase
NCgl2537	0.7	Trehalose-6-phosphatase
NCgl1548	0.7	Carbamoyl phosphate synthase small subunit
NCgl1479	0.7	Phosphoribosylaminoimidazole-succinocarboxamide synthase
NCgl2124	0.7	Leucyl aminopeptidase
NCgl1237	0.7	3-isopropylmalate dehydrogenase
NCgl1742	0.7	Hypothetical protein
NCgl1074	0.7	Hypothetical protein
NCgl2986	0.7	N-acetylmuramoyl-l-alanine amidase
NCgl1921	0.7	Mg-chelatase subunit ChID
NCgl0380	0.7	ABC transporter atpase
NCgl1831	0.7	Hypothetical protein
NCgl0348	0.6	Transposase
	0.0	

Table A 2 contin	nued	
Gene-identifier	log2fold Change	Feature
NCgl2813	0.6	Flavoprotein
NCgl2150	0.6	Hypothetical protein
NCgl1959	0.6	ABC transporter periplasmic component
NCgl2438	0.6	Ribonucleotide-diphosphate reductase subunit beta
NCgl1570	0.6	Alanyl-tRNA synthetase
NCgl0931	0.6	Hypothetical protein
NCgl0884	0.6	Hypothetical protein
NCgl0250	0.6	RNA polymerase sigma factor
NCgl2671	0.6	Hypothetical protein
NCgl2186	0.6	Hypothetical protein
NCgl2302	0.6	Major facilitator superfamily permease
NCgl2900	0.6	Hypothetical protein
NCgl2839	0.6	Inner membrane protein translocase YidC
NCgl1478	0.6	Hypothetical protein
NCgl2694	0.6	Hypothetical protein
NCgl2908	0.6	Mercuric reductase
NCgl0796	0.6	FKBP-type peptidylprolyl isomerase
NCgl2404	0.6	Transcriptional regulator
NCgl1410	0.6	Cyclopropane fatty acid synthase
NCgl0463	0.6	NAD-dependent aldehyde dehydrogenase
NCgl0615	0.6	Hypothetical protein
NCgl1070	0.6	SAM-dependent methyltransferase
NCgl2658	0.6	Ferredoxin/ferredoxin-NADP reductase
NCgl2290	0.6	Hypothetical protein
NCgl0335	0.6	Hypothetical protein
NCgl0866	0.6	Adenine-specific DNA methylase
NCgl0667	0.5	Hypothetical protein
NCgl1658	0.5	Hypothetical protein
NCgl2743	0.5	Hypothetical protein
NCgl2526	0.5	Succinate dehydrogenase/fumarate reductase, flavoprotein subunit
NCgl0964	0.5	Hypothetical protein
NCgl0112	0.5	Pantoatebeta-alanine ligase
NCgl2777	0.5	Esterase
NCgl0502	0.5	Hypothetical protein
NCgl1483	0.5	Transcriptional regulator
NCgl2387	0.5	Hypothetical protein
NCgl1876	0.5	Glutamate ABC transporter periplasmic component
NCg10032	0.5	Hypothetical protein
NCgl2836	0.5	Hypothetical protein
NCgl1482	0.5	Aconitate hydratase
NCgl2201	0.5	Hypothetical protein
NCgl1093	0.5	Major facilitator superfamily permease
NCgl1213	0.5	Oxidoreductase
NCgl1365	0.5	ABC transporter duplicated ATPase
NCgl2143	0.5	Hypothetical protein
NCgl2303	0.5	Permease
NCgl2832	0.5	Membrane transport protein
NCgl2241	0.5	ABC transporter duplicated ATPase
NCgl1670	0.5	Hypothetical protein
NCgl2101	0.5	Hypothetical protein
NCgl2472	0.5	Regulatory-like protein
NCgl0829	0.5	Transcriptional regulator
NCgl0355	0.5	Dihydrolipoamide dehydrogenase
NCgl1348	0.5	Hypothetical protein
NCgl2219	0.5	Zn-dependent oligopeptidase
NCgl1393	0.5	Hypothetical protein

Table A 2 continued Gene-identifier log2fold Change Feature NCgl1641 Hypothetical protein 0.5 NCgl0230 0.5 Hypothetical protein NCgl1755 Hypothetical protein 0.5 NCgl2110 Rieske Fe-S protein 0.5 NCgl0029 0.5 ABC transporter periplasmic component NCgl2360 Cystathionine gamma-synthase 0.5 NCal2004 0.5 Hypothetical protein Hypothetical protein NCgl0633 0.5 NCgl0638 ABC transporter permease 0.5 NCgl0924 Transcription-repair coupling factor 0.4 NCgl1492 Integrase 0.4 NCgl1756 0.4 Hypothetical protein NCgl0864 Hypothetical protein 0.4 NCgl2661 0.4 Hypothetical protein NCal2669 0.4 Adenylosuccinate synthetase NCgl2130 0.4 Permease NCgl0479 Hypothetical protein 0.4 NCgl1973 Hypothetical protein 0.4 0.4 NCgl2940 Hypothetical protein NCgl2876 Transmembrane transport protein 0.4 NCgl2276 0.4 Xanthine/uracil permease 16S rRNA uridine-516 pseudouridylate synthase NCgl1371 0.4 0.4 NCgl1416 Hypothetical protein NCgl0455 0.4 Oxidoreductase NCal1697 0.4 Hypothetical protein NCgl2050 0.4 Permease NCgl0606 ABC transporter permease 0.4 NCgl1431 Hypothetical protein 0.4 NCgl1847 0.4 Hypothetical protein NCgl0133 0.4 Aspartate alpha-decarboxylase NCgl0212 Hypothetical protein 0.4 NCgl2441 0.4 Mn-dependent transcriptional regulator Hypothetical protein NCgl1283 0.4 NCgl2781 Prenyltransferase 0.4 NCgl1662 Transposase 0.4 NCgl1021 0.4 Transposase NCgl2191 0.4 Glucosamine--fructose-6-phosphate aminotransferase 0.4 NCgl2167 Pyruvate dehydrogenase subunit E1 NCgl1484 0.4 Glutamine amidotransferase NCgl1705 Stress-sensitive restriction system protein 2 0.4 NCgl2091 5,10-methylenetetrahydrofolate reductase 0.4 NCgl2111 0.4 Cytochrome C NCgl0658 0.4 Flavoprotein disulfide reductase NCgl1170 Lactoylglutathione lyase 0.4 NCgl0639 0.3 ABC transporter periplasmic component NCgl1852 HrpA-like helicase 0.3 NCal2698 NAD-dependent aldehvde dehvdrogenase 0.3 NCgl0665 0.3 PEP phosphonomutase or related enzyme NCgl1039 0.3 Hypothetical protein NCgl2052 0.3 Co/Zn/Cd cation transporter NCgl2090 Hypothetical protein 0.3 NCgl2060 ABC transporter ATPase 0.3 NCgI0480 Elongation factor Tu 0.3 NCgl1062 0.3 Gamma-aminobutyrate permease

Table A 2 continued Gene-identifier log2fold Change Feature NCgl2688 Cystathionine gamma-synthase 0.3 NCgl0726 Preprotein translocase subunit seca 0.3 NCgl1071 Beta-fructosidase 0.3 NCgl2247 Malate synthase G 0.3 NCgl1626 0.3 Phosphopantothenoylcysteine synthetase/decarboxylase NCgl2926 0.3 Hypothetical protein Major facilitator superfamily permease NCal1411 0.3 NCgl1616 0.3 Hypothetical protein NCgl2529 Hypothetical protein 0.3 NCgl2070 Cell division initiation protein 0.3 NCal0106 Lactoylglutathione lyase or related lyase 0.3 NCgl2103 0.3 Hypothetical protein NCgl0481 Hypothetical protein 0.3 Hypothetical protein NCgl1633 0.3 NCal1733 0.3 Hypothetical protein NCgl2306 Acyl-CoA:acetate CoA transferase beta subunit 0.3 NCgl2749 Hypothetical protein 0.3 NCal2359 Transcriptional regulator 0.3 NCgl1920 0.3 Hypothetical protein NCgl1939 Membrane-associated Zn-dependent protease 1 0.3 NCgl2894 0.3 Myo-inositol-1-phosphate synthase NCgl2729 0.3 ABC transporter permease Translation initiation factor IF-2 NCgl1910 0.3 NCgl1300 0.3 Major facilitator superfamily permease NCal1452 0.3 K+ transport flavoprotein NCgI0436 0.3 Hypothetical protein NCgl1018 0.3 Hypothetical protein NCgl0199 Selenocysteine lyase 0.3 NCgl1687 0.3 Hypothetical protein NCgl0013 Hypothetical protein 0.3 NCgl1451 Hypothetical protein 0.3 NCgl1754 0.2 Hypothetical protein NCgl2341 Type IV restriction endonuclease 0.2 NCgl1322 Excinuclease ABC subunit A 0.2 NCgl0120 0.2 Transcriptional regulator NCgl1240 0.2 DNA polymerase III epsilon subunit NCgl0203 0.2 Na+/alanine symporter NCgl1945 0.2 Hypothetical protein NCgl0717 0.2 Hypothetical protein NCgl2863 Two-component system, response regulator 0.2 NCgl2467 0.2 Dehydrogenase NCgl1085 ABC transporter duplicated ATPase 0.2 NCgl1176 0.2 ABC transporter periplasmic component NCgl2242 0.2 2'-5' RNA ligase NCgl1378 0.2 ABC-type transport system atpase Hypothetical protein NCgl1740 0.2 NCgl2363 Chromate transport protein chra 0.2 5-Methyltetrahydropteroyltriglutamate-- homocysteine S-NCgl1094 0.2 methyltransferase 0.2 4-Amino-4-deoxychorismate lyase NCgl2491 NCgl1902 Inosine-uridine nucleoside N-ribohydrolase 0.2 NCgl2789 0.2 Hypothetical protein NCgl1826 0.2 Ribonuclease D NCgI0435 0.2 O-succinylbenzoic acid-CoA ligase NCgl1518 0.2 Hypothetical protein NCgl2675 0.2 rRNA methylase

Gene-identifier	log2fold Change	Feature
NCgl1867	0.2	Hypothetical protein
NCgl0802	0.2	Fatty-acid synthase
NCgl2495	0.2	Amidophosphoribosyltransferase
NCgl0167	0.2	Transcriptional regulator
NCgl2916	0.2	Hypothetical protein
NCgl0746	0.2	Hypothetical protein
NCgl1631	0.2	Hypothetical protein
NCgl1222	0.2	Acetolactate synthase large subunit
NCgl2284	0.2	Transposase
NCgl1928	0.2	Mycothione reductase
NCgl0518	0.2	30S ribosomal protein S5
rpsĂ	0.2	30S ribosomal protein S1
NCgl0752	0.2	Hypothetical protein
NCgl1625	0.2	Hypothetical protein
NCgl2902	0.2	Hypothetical protein
NCgl1669	0.2	ATPase
NCgl2218	0.2	ABC transporter ATPase and permease
NCgl2318	0.2	Chloromuconate cycloisomerase
NCg10860	0.1	Hypothetical protein
NCgl2779	0.1	Esterase
NCgl0691	0.1	Hypothetical protein
NCgl0092	0.1	Hypothetical protein
NCgl1575	0.1	Helicase
NCgl0916	0.1	Gamma-glutamyltranspeptidase
NCgl0353	0.1	Cell wall biogenesis glycosyltransferase
NCgl1749	0.1	Hypothetical protein
NCgl0821	0.1	ABC transporter permease
NCgl2154	0.1	Hypothetical protein
NCgl0012	0.1	DNA gyrase subunit A
NCgl1931	0.1	Hypothetical protein
NCgl0749	0.1	Hypothetical protein
NCgl2702	0.1	Molecular chaperone DnaK
0		Phosphoglycerate dehydrogenase or related
NCgl0069	0.1	dehydrogenase
NCgl1655	0.1	Hypothetical protein
NCgl2474	0.1	Serine acetyltransferase
NCgl1145	0.1	Serine protease
NCgl0274	0.1	Membrane carboxypeptidase
NCg10659	0.1	Pyruvate carboxylase
NCgl2285	0.1	Pirin

Table A 3. Downregulated genes of *C. glutamicum* LYS-12 cultivated at 38°C in comparison to *C. glutamicum* LYS-12 cultivated at 30°C. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30.

Gene-identifier	log2fold Change	Feature
NCgl0394	-2.4	ABC-type transport system permease
NCgl2740	-1.9	Hemoglobin-like flavoprotein
	-1.9	
NCgl1133		Diaminopimelate decarboxylase
NCgl1132	-1.9	Arginyl-tRNA synthetase
NCgl0662	-1.4	G3e family GTPase
NCgl0184	-1.3	Arabinosyl transferase
NCgl2982	-1.1	Virulence factor
NCgl2800	-1.1	Amidase
NCgl0409	-1.1	Shikimate 5-dehydrogenase
NCgl2100	-1.0	Hypothetical protein
NCgl1965	-1.0	Thiamine biosynthesis protein ThiF
NCgl0030	-1.0	ABC transporter permease
NCgl0202	-0.9	Hypothetical protein
NCgl0340	-0.9	Nucleoside-diphosphate sugar epimerase
NCgl0911	-0.9	Two-component system sensory transduction histidine kinase
NCgl2409	-0.9	3-oxoacyl-ACP synthase
NCgl0194	-0.8	Hypothetical protein
NCgl2713	-0.8	Permease
NCgl2460	-0.8	Transposase
NCgl0912	-0.7	Two-component system, response regulator
NCgl0687	-0.7	Nitrilotriacetate monooxygenase
NCgl2936	-0.7	ABC transporter permease
NCgl1200	-0.7	Siderophore-interacting protein
NCgl0504	-0.7	Hypothetical protein
NCgl0601	-0.6	MarR family transcriptional regulator
NCgl2152	-0.6	Galactokinase
NCgl0978	-0.6	Hypothetical protein
NCgl0391	-0.6	Signal transduction histidine kinase
NCgl1294	-0.6	Hypothetical protein
NCgl0828	-0.6	Citrate lyase beta subunit
-		Coenzyme F420-dependent N5,N10-methylene
NCgl2229	-0.6	tetrahydromethanopterin reductase
NCgl0673	-0.6	Hypothetical protein
NCgl1868	-0.5	Diaminopimelate epimerase
NCgl0047	-0.5	Hypothetical protein
NCgl2914	-0.5	Hypothetical protein
NCgl2325	-0.5	Benzoate transporter
-		Pyruvate kinase
NCgl2809 NCgl0285	-0.5 -0.5	Zn-dependent hydrolase
NCgl0503	-0.5	Aldo/keto reductase
NCgl1134	-0.5	Hypothetical protein
	-0.5	Helicase
NCgl0705 NCgl1031	-0.5	Major facilitator superfamily permease
		, , ,
NCgl2222	-0.5	Hypothetical protein
NCgl0700	-0.5	Helicase
NCgl0656	-0.5	Phosphomannomutase
NCgl0108	-0.5	Mannitol-1-phosphate/altronate dehydrogenase
NCgl2668	-0.5	Two-component system, response regulator
NCgl0024	-0.5	Transcriptional regulator
NCgl0068	-0.5	Two-component system response regulator
NCgl0229	-0.5	Queuine/archaeosine tRNA-ribosyltransferase
NCgl0429	-0.5	YjgF translation initiation inhibitor
NCgl1354a	-0.5	Hypothetical protein
NCgl0699	-0.5	Hypothetical protein
NCgl1417	-0.4	Sulfate permease
NCgl0146	-0.4	Methylated DNA-protein cysteine methyltransferase

Table A 3 continued				
Gene-identifier	log2fold Change	Feature		
NCgl2340	-0.4	Aminopeptidase		
NCgl2139	-0.4	Threonine synthase		
NCgl2895	-0.4	Hypothetical protein		
NCgl0375	-0.4	Cation transport ATPase		
NCgl2833	-0.4	Transcriptional regulator		
NCgl0278	-0.4	Major facilitator superfamily permease		
NCgl2964	-0.4	Helicase		
NCgl0625	-0.4	O-acetylhomoserine aminocarboxypropyltransferase		
NCgl2195	-0.4	Chromosome segregation ATPase		
NCgl0095	-0.4	Hypothetical protein		
NCgl2774	-0.4	Acyl-CoA synthetase		
NCgl0694	-0.4	ABC transporter permease		
NCgl2400	-0.4	Hypothetical protein		
NCgl0596	-0.4	C50 carotenoid epsilon cyclase		
NCgl1627	-0.4	Hypothetical protein		
NCgl0926	-0.4	ABC transporter atpase		
NCgl0994	-0.4	Diguanylate cyclase		
NCgl0729	-0.4	Hypothetical protein		
NCgl0831	-0.3	30S ribosomal protein S18		
NCgl1566	-0.3	ABC transporter ATPase		
NCgl2064	-0.3	DNA polymerase IV		
NCgl2525	-0.3 -0.3	Hypothetical protein		
NCgl2788		UDP-galactopyranose mutase		
NCgl2648	-0.3 -0.3	Na+/phosphate symporter		
NCgl0603		Nucleoside-diphosphate-sugar epimerase		
NCgl0050	-0.3	Phenol 2-monooxygenase		
NCgl0351	-0.3	UDP-glucose 6-dehydrogenase		
NCgl0611	-0.3	DNA polymerase III subunit alpha		
NCgl2746	-0.3	ABC transporter ATPase		
NCgl0891	-0.3	Hypothetical protein		
NCgl2864	-0.3	Hypothetical protein		
NCgl0728	-0.3	Hypothetical protein		
NCgl2528	-0.3	D-2-hydroxyisocaproate dehydrogenase		
NCgl0599	-0.3	RND superfamily drug exporter		
NCgl0747	-0.3	Hypothetical protein		
NCgl2639	-0.3	Hypothetical protein		
NCgl0706	-0.3	Type II restriction enzyme, methylase subunits		
NCg10701	-0.2	Hypothetical protein		
NCgl0854	-0.2	Dolichyl-phosphate-mannoseprotein O-mannosyl transferase PMT1		
NCgl0155	-0.2	5-Dehydro-2-deoxygluconokinase		
NCgl2291	-0.2	Hypothetical protein		
NCgl1084	-0.2	Alpha-ketoglutarate decarboxylase		
NCg10820	-0.2	Helicase		
NCgl2680	-0.2	Multidrug resistance protein		
NCgl2456	-0.2	Hypothetical protein		
NCgl2915	-0.2	Leucyl-tRNA synthetase		
NCgl0598	-0.2	Phytoene synthase		
NCgl1637	-0.2	Hypothetical protein		
NCgl2905	-0.2	Sugar kinase		
NCgl2356	-0.2	Hypothetical protein		
NCgl1985	-0.2	Hypothetical protein		
10911000	0.2			

Table A 3 continued				
Gene-identifier	log2fold Change	Feature		
NCgl2188	-0.2	DNA primase		
NCgl1969	-0.2	Adenylosuccinate lyase		
NCgl1924	-0.2	Hypothetical protein		
NCgl0704	-0.2	Helicase		
NCgl0107	-0.2	Phosphohistidine phosphatase SixA		
NCgl0960	-0.2	Allophanate hydrolase subunit 2		
NCgl2672	-0.2	Hypothetical protein		
NCgl0703	-0.2	Hypothetical protein		
NCgl1116	-0.2	Na+/proline, Na+/panthothenate symporter		
NCgl0049	-0.2	NAD-dependent aldehyde dehydrogenase		
NCgl2959	-0.1	Hypothetical protein		
NCgl0707	-0.1	SNF2 family helicase		
NCgl2017	-0.1	Major facilitator superfamily permease		
NCgl0360	-0.1	Succinate dehydrogenase flavoprotein subunit		
NCgl2181	-0.1	Hypothetical protein		
NCgl1640	-0.1	Hypothetical protein		
NCgl2946	-0.1	Hypothetical protein		
NCgl2503	-0.1	Extracellular nuclease		
NCgl0579	-0.1	Inosine 5-monophosphate dehydrogenase		
NCgl2816	-0.1	Integral membrane transport protein		
NCgl1336	-0.1	Phenylalanyl-tRNA synthetase subunit beta		
NCgl2311	-0.1	DNA-binding HTH domain-containing protein		
NCgl1169	-0.1	Hypothetical protein		
NCgl1983	-0.1	Ammonia permease		
NCgl2488	-0.1	Hypothetical protein		
NCgl0031	-0.1	ABC transporter atpase		
NCgl0815	-0.1	Hypothetical protein		
NCgl2230	-0.1	EctP protein		
NCgl2003	-0.1	Metal-dependent amidase/aminoacylase/carboxypeptidase		
NCgl0605	-0.1	Cell wall biogenesis glycosyltransferase		
NCgl0147	-0.1	Hypothetical protein		
NCgl2790	-0.1	Glycerol kinase		
NCgl2896	-0.1	Hypothetical protein		
0	-0.1	Sugar (pentulose and hexulose) kinase		
NCgl0111	-0.1	o (
NCgl0104	-0.1	Acyl-CoA synthetase		
NCgl1628		Hypothetical protein		
NCgl1042	-0.1	Hypothetical protein		
NCgl2392	-0.1	Transposase		
NCgl0241	-0.1	Recombination protein RecR		
NCgl0358	-0.1	Transcriptional regulator		
NCgl2433	-0.1	Rad3-related DNA helicase		
NCgl2693	-0.1	Hypothetical protein		
NCgl2233	-0.1	FAD/FMN-containing dehydrogenase		
NCgl0352	-0.1	Hypothetical protein		
NCgl2589	-0.1	Hypothetical protein		
NCgl1950	-0.1	30S ribosomal protein S2		
1.2	The second of a second state			
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	Transcriptional regulator			
1.0	Nucleoside-diphosphate-sugar epimerase			
0.9	Hypothetical protein			
	Amidase			
	Hypothetical protein			
	Major facilitator superfamily permease			
	Glutamine amidotransferase			
	ABC transporter duplicated ATPase			
0.8	NAD-dependent aldehyde dehydrogenase			
0.7	L-Lysine efflux permease			
0.7	Hypothetical protein			
0.6	Glycerol kinase			
0.6	Hypothetical protein			
0.6	Hypothetical protein			
0.6	DNA-binding HTH domain-containing protein			
0.5	Hypothetical protein			
	Transcriptional regulator			
	Rieske Fe-S protein			
	Hypothetical protein			
	Hypothetical protein			
	Hypothetical protein			
	Membrane carboxypeptidase			
	3-Methyladenine DNA glycosylase			
	Hypothetical protein			
	Permease			
	Hypothetical protein			
	Hypothetical protein			
	Transmembrane transport protein			
	3-Isopropylmalate dehydrogenase			
	Hypothetical protein			
	Sugar (pentulose and hexulose) kinase			
	Hypothetical protein			
	Transcriptional regulator			
	Hypothetical protein			
	Hypothetical protein			
	Hypothetical protein			
	Dithiobiotin synthetase			
	Transcriptional regulator			
	Hypothetical protein			
	Transcriptional regulator			
	Hypothetical protein			
	Dihydrofolate reductase			
	ABC transporter ATPase Hypothetical protein			
0.4	Hypothetical protein			
	0.9 0.8 0.8 0.8 0.8 0.8 0.8 0.8 0.8			

Table A 4. Upregulated genes of *C. glutamicum* Ect1 in comparison to *C. glutamicum* LYS-1. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30.

Table A 4 continu	ied	
Gene-identifier	log2fold Change	Feature
NCgl0031	0.4	ABC transporter atpase
NCg10007	0.4	Hypothetical protein
NCgl2695	0.3	Amidohydrolase
NCgl1416	0.3	Hypothetical protein
NCgl1194	0.3	Major facilitator superfamily permease
NCgl0614	0.3	Mn-dependent transcriptional regulator
NCgl2729	0.3	ABC transporter permease
NCgl2341	0.3	Type IV restriction endonuclease
NCgl2001	0.3	Hypothetical protein
NCgl2355	0.3	Hypothetical protein
NCg10876	0.3	Pyridoxal/pyridoxine/pyridoxamine kinase
NCgl0358	0.3	Transcriptional regulator
NCgl0635	0.3	Hypothetical protein
NCgl1921	0.3	Mg-chelatase subunit ChID
NCgl0729	0.3	Hypothetical protein
NCgl1077	0.3	Sec-independent translocase
NCgl2299	0.3	Transcriptional regulator
NCgl1627	0.3	Hypothetical protein
NCgl0410	0.3	Hypothetical protein
NCgl1418	0.3	Hypothetical protein
	0.3	L-Serine deaminase
NCgl1583		
NCgl2222	0.3	Hypothetical protein
NCgl0912	0.3	Two-component system, response regulator
NCgl2358	0.3	Short chain dehydrogenase
NCgl0925	0.3	ABC transporter ATP-binding component
NCgl1868	0.3	Diaminopimelate epimerase
NCgl2785	0.3	Membrane-associated phospholipid phosphatase
NCgl2688	0.3	Cystathionine gamma-synthase
NCgl2270	0.3	Nicotinic acid mononucleotide adenylyltransferase
NCgl0167	0.3	Transcriptional regulator
NCgl0804	0.3	Hypothetical protein
NCgl2173	0.3	Hydrolase/acyltransferase
NCgl2909	0.3	D-amino acid dehydrogenase subunit
NCgl2489	0.3	Hypothetical protein
NCgl0828	0.3	Citrate lyase beta subunit
NCgl0897	0.3	ABC transporter ATP-binding protein
NCgl2021	0.3	Histidinol dehydrogenase
rpsA	0.3	30S ribosomal protein S1
NCgl1220	0.3	Hypothetical protein
NCgl2318	0.3	Chloromuconate cycloisomerase
NCgl1318	0.3	Nucleoside-diphosphate-sugar epimerase
NCgl0191	0.3	Hypothetical protein
NCgl0202	0.3	Hypothetical protein
NCgl2472	0.3	Regulatory-like protein
NCgl0139	0.3	HrpA-like helicase
NCgl0250	0.3	RNA polymerase sigma factor
NCgl1323	0.3	Hypothetical protein
NCgl2364	0.2	Hypothetical protein
NCgl0931	0.2	Hypothetical protein
NCgl2144	0.2	Hypothetical protein
NCgl0322	0.2	5'-Nucleotidase
NCgl0132	0.2	Hypothetical protein
NCgl2243	0.2	Sugar kinase
NCgl0050	0.2	Phenol 2-monooxygenase
NCgl0900	0.2	Glyceraldehyde-3-phosphate dehydrogenase
110910300	0.2	ony ceraiden y de-o-phosphale den y drogen ase

Table A 4 continu	ed	
Gene-identifier	log2fold Change	Feature
NCgl0454	0.2	Ubiquinone/menaquinone biosynthesis
-		methyltransferase
NCgl0796	0.2	FKBP-type peptidylprolyl isomerase
NCgl2525	0.2	Hypothetical protein
NCgl2529	0.2	Hypothetical protein
NCgl2660	0.2	Hypothetical protein
NCgl1018	0.2	Hypothetical protein
NCg10800	0.2	Hypothetical protein
NCg10662	0.2	G3E family GTPase
NCgl1760	0.2	Hypothetical protein
NCgl2028	0.2	Hydroxypyruvate isomerase
NCgl0728	0.2	Hypothetical protein
NCgl1188	0.2	Acetyltransferase
NCgl0580	0.2	Hypothetical protein
NCgl0095	0.2	Hypothetical protein
NCgl2460	0.2	Transposase
NCgl1027	0.2	Hypothetical protein
NCgl1508	0.2	Cytochrome oxidase assembly protein
NCgl1050	0.2	Hypothetical protein
NCgl0991	0.2	Acetyltransferase
	0.2	•
NCgl1951		Membrane metalloendopeptidase
NCgl2404	0.2	Transcriptional regulator
NCgl1920	0.2	Hypothetical protein
NCgl0915	0.2	ABC transporter atpase and permease
NCgl0344	0.2	O-antigen and teichoic acid membrane export protein
NCgl0808	0.2	Hypothetical protein
NCgl0544	0.2	Acetyltransferase
NCgl0147	0.2	Hypothetical protein
NCgl2908	0.2	Mercuric reductase
NCgl2900	0.2	Hypothetical protein
NCgl1584	0.2	Glycerol-3-phosphate dehydrogenase
NCgl1354	0.2	TPR repeat-containing protein
NCgl2090	0.2	Hypothetical protein
NCgl0433	0.2	1,4-Dihydroxy-2-naphthoate octaprenyltransferase
NCgl1308	0.2	Hypothetical protein
NCgl0068	0.2	Two-component system response regulator
NCgl1974	0.2	16S rRNA-processing protein rimm
NCgl2488	0.2	Hypothetical protein
	0.2	Glucosyl-3-phosphoglycerate synthase
NCgl1067		
NCgl2863	0.2	Two-component system, response regulator
NCgl1042	0.2	Hypothetical protein
NCgl1031	0.2	Major facilitator superfamily permease
NCgl2915	0.1	Leucyl-tRNA synthetase
NCgl0391	0.1	Signal transduction histidine kinase
NCgl2538	0.1	Transcriptional regulator
NCgl2490	0.1	Hypothetical protein
NCgl1040	0.1	Excinuclease ATPase subunit
NCgl1147	0.1	Hypothetical protein
NCgl0509	0.1	Hypothetical protein
NCgl0479	0.1	Hypothetical protein
NCgl1245	0.1	Transcriptional regulator
NCgl1478	0.1	Hypothetical protein
NCgl2916	0.1	Hypothetical protein
NCgl0704	0.1	Helicase

Table A 4 continu	ed	
Gene-identifier	log2fold Change	Feature
NCgl0803	0.1	Hypothetical protein
NCg10705	0.1	Helicase
NCgl1078	0.1	ATPase
NCgl1697	0.1	Hypothetical protein
	0.1	Phosphoribosylaminoimidazole-
NCgl1479	0.1	succinocarboxamide synthase
NCgl1082	0.1	Hypothetical protein
NCgl1633	0.1	Hypothetical protein
NCgl2139	0.1	Threonine synthase
NCgl0649	0.1	Hypothetical protein
NCgl0821	0.1	ABC transporter permease
NCgl1047	0.1	Hypothetical protein
NCgl0706	0.1	Type II restriction enzyme, methylase subunits
NCgl2869	0.1	Copper chaperone
NCgl0650	0.1	D-alanyl-D-alanine carboxypeptidase
NCgl0864	0.1	Hypothetical protein
NCgl2306	0.1	Acyl-CoA:acetate CoA transferase beta subunit
NCgl0911	0.1	Two-component system sensory transduction
-		histidine kinase
NCgl2781	0.1	Prenyltransferase
NCg10960	0.1	Allophanate hydrolase subunit 2
NCgl0409	0.1	Shikimate 5-dehydrogenase
NCgl2713	0.1	Permease
NCg10069	0.1	Phosphoglycerate dehydrogenase or related
-		dehydrogenase
NCgl1176	0.1	ABC transporter periplasmic component
NCgl0924	0.1	Transcription-repair coupling factor
NCgl2187	0.1	Hypothetical protein
NCgl0435	0.1	O-succinylbenzoic acidCoA ligase
NCgl1170	0.1	Lactoylglutathione lyase
NCgl2905	0.1	Sugar kinase
NCgl2295	0.1	Molecular chaperone
NCgl1093	0.1	Major facilitator superfamily permease
NCgl2631	0.1	Hypothetical protein
NCgl1300	0.1	Major facilitator superfamily permease
NCgl2839	0.1	Inner membrane protein translocase yidc
NCgl2788	0.1	UDP-galactopyranose mutase
NCgl0089	0.1	Urease accessory protein ureh
NCgl2359	0.1	Transcriptional regulator
NCgl2671	0.1 0.1	Hypothetical protein
NCgl0746	0.1	Hypothetical protein
NCgl2375	0.1	ABC transporter periplasmic component
NCgl2053	0.1	Dehydrogenase Rossmann fold nucleotide-binding protein
NCgl2296 NCgl0335	0.1	
NCgl2670	0.1	Hypothetical protein Hypothetical protein
NCgl0199	0.1	Selenocysteine lyase
NCgl2188	0.1	DNA primase
NCgl0666	0.1	Citrate synthase
NCgl2877	0.1	Hypothetical protein
NCgl1452	0.1	K+ transport flavoprotein
NCgl2809	0.1	Pyruvate kinase
NCgl1616	0.1	Hypothetical protein
NCgl2109	0.1	Cytochrome b subunit of the bc complex
NOGIZ 103	0.1	

Table A 4 continued		
Gene-identifier	log2fold Change	Feature
NCgl2503	0.1	Extracellular nuclease
NCgl1492	0.1	Integrase
NCg10599	0.1	RND superfamily drug exporter
NCgl1431	0.1	Hypothetical protein
NCgl1847	0.1	Hypothetical protein

Table A 5. Downregulated genes of *C. glutamicum* Ect1 in comparison to *C. glutamicum* LYS-1. Genes were identified by comparative transcription analysis via ReadXplorer (Hilker et al. 2016), base mean > 30.

Gene-identifier	log2fold Change	Feature
NCgl1672	-0.9	Hypothetical protein
NCgl0904	-0.8	Hypothetical protein
NCgl2101	-0.8	Hypothetical protein
NCgl2668	-0.8	Two-component system, response regulator
NCgl0901	-0.8	Peptidyl-tRNA hydrolase
NCgl2285	-0.8	Pirin
NCgl1908	-0.7	Exopolyphosphatase
NCgl1932	-0.7	Methionine aminopeptidase
NCgl1742	-0.6	Hypothetical protein
NCgl0104	-0.6	Acyl-CoA synthetase
NCgl2103	-0.6	Hypothetical protein
NCgl0350	-0.6	Acyltransferase
NCgl1707	-0.6	Hypothetical protein
NCgl1290	-0.6	Hypothetical protein
NCgl2284	-0.6	Transposase
NCgl2084	-0.6	Cell division protein Ftsl
NCgl2832	-0.5	Membrane transport protein
NCgl2003	0.5	Metal-dependent
NGYIZUUS	-0.5	amidase/aminoacylase/carboxypeptidase
NCgl1368	-0.5	Acetyltransferase
NCgl1705	-0.5	Stress-sensitive restriction system protein 2
NCgl1380	-0.5	NhaP-type Na+/H+ and K+/H+ antiporter
NCgl2441	-0.5	Mn-dependent transcriptional regulator
NCgl1411	-0.5	Major facilitator superfamily permease
NCg10639	-0.5	ABC transporter periplasmic component
NCg10622	-0.5	Flotillin-like protein
NCgl2017	-0.5	Major facilitator superfamily permease
NCgl2895	-0.5	Hypothetical protein
NCgl1625	-0.5	Hypothetical protein
NCg10606	-0.5	ABC transporter permease
NCgl1959	-0.5	ABC transporter periplasmic component
NCgl0922	-0.5	Hypothetical protein
NCgl1588	-0.5	Hypothetical protein
NCgl1928	-0.5	Mycothione reductase
NCgl1189	-0.5	Spermidine synthase
NCg10604	-0.5	Deoxyribodipyrimidine photolyase
NCgl0429	-0.5	YjgF translation initiation inhibitor
NCgl1624	-0.5	ABC transporter permease
NCgl2325	-0.4	Benzoate transporter
NCgl1973	-0.4	Hypothetical protein
NCgl0455	-0.4	Oxidoreductase
NCgl0347	-0.4	Cell wall biogenesis glycosyltransferase
NCgl0351	-0.4	UDP-glucose 6-dehydrogenase

Table A 5 continu	led	
Gene-identifier	log2fold Change	Feature
NCgl1659	-0.4	Hypothetical protein
NCgl2926	-0.4	Hypothetical protein
NCgl1454	-0.4	Protein-tyrosine-phosphatase
NCgl1670	-0.4	Hypothetical protein
NCgl2392	-0.4	Transposase
NCgl2286	-0.4	Hypothetical protein
NCgl1756	-0.4	Hypothetical protein
NCgl1145	-0.4	Serine protease
NCg10926	-0.4	ABC transporter atpase
NCg10789	-0.4	Hypothetical protein
rho	-0.4	Transcription termination factor Rho
NCgl1706	-0.4	Hypothetical protein
NCgl2964	-0.4	Helicase
NCgl1213	-0.4	Oxidoreductase
NCgl2048	-0.4	Methionine synthase II
NCgl1641	-0.4	Hypothetical protein
NCgl1389	-0.4	Hypothetical protein
-		UDP-N-acetylmuramoylalanyl-D-glutamate2, 6-
NCgl2083	-0.4	diaminopimelate ligase
NCgl0047	-0.4	Hypothetical protein
NCgl0108	-0.4	Mannitol-1-phosphate/altronate dehydrogenase
NCgl1060	-0.4	Hypothetical protein
NCgl0600	-0.4	Geranylgeranyl pyrophosphate synthase
NCgl1749	-0.4	Hypothetical protein
NCgl1998	-0.4	ABC transporter ATPase and permease
NCgl1983	-0.4	Ammonia permease
NCgl1021	-0.4	Transposase
NCgl2467	-0.4	Dehydrogenase
NCgl1902	-0.4	Inosine-uridine nucleoside N-ribohydrolase
NCgl1827	-0.4	1-Deoxy-D-xylulose-5-phosphate synthase
NCgl0216	-0.4	Hypothetical protein
NCgl2218	-0.4	ABC transporter ATPase and permease
NCgl0348	-0.4	Transposase
-		Guanosine polyphosphate
NCgl1260	-0.4	pyrophosphohydrolase/synthetase
NCgl2022	-0.4	Hypothetical protein
NCgl1348	-0.4	Hypothetical protein
NCgl2680	-0.3	Multidrug resistance protein
NCgl2491	-0.3	4-amino-4-deoxychorismate lyase
NCgl0692	-0.3	Hypothetical protein
NCgl1073	-0.3	Glucose-1-phosphate adenylyltransferase
NCgl0024	-0.3	Transcriptional regulator
NCgl1200	-0.3	Siderophore-interacting protein
NCgl2219	-0.3	Zn-dependent oligopeptidase
NCgl0518	-0.3	30S ribosomal protein S5
NCgl2658	-0.3	Ferredoxin/ferredoxin-NADP reductase
NCgl1751	-0.3	Hypothetical protein
NCgl0881	-0.3	Hypothetical protein
NCgl1570	-0.3	Alanyl-tRNA synthetase
NCgl1687	-0.3	Hypothetical protein
NCgl2150	-0.3	Hypothetical protein
NCgl1631	-0.3	Hypothetical protein
NCgl2386	-0.3	Oligoribonuclease
NCgl2253	-0.3	Hypothetical protein
NCgl2255	-0.3	Serine acetyltransferase
NOGIZTIT	0.0	Como accyntanoleiase

Table A 5 continu	led	
Gene-identifier	log2fold Change	Feature
NCgl1367	-0.3	Hypothetical protein
NCgl2959	-0.3	Hypothetical protein
NCgl2041	-0.3	Coenzyme F420-dependent N5,N10-methylene
	0.2	tetrahydromethanopterin reductase
NCgl0352	-0.3	Hypothetical protein
NCgl1740	-0.3	Hypothetical protein
NCgl2242	-0.3	2'-5' RNA ligase
NCgl2703	-0.3	Permease
NCgl0120	-0.3	Transcriptional regulator
NCgl2779	-0.3	Esterase
NCgl2896	-0.3	Hypothetical protein
NCgl1741	-0.3	Hypothetical protein
NCgl0701	-0.3	Hypothetical protein
NCgl0916	-0.3	Gamma-glutamyltranspeptidase
NCgl2363	-0.3	Chromate transport protein ChrA
NCgl1134	-0.3	Hypothetical protein
NCgl0179	-0.3	Transposase
NCgl0700	-0.3	Helicase
NCgl0593	-0.3	Hypothetical protein
NCgl2040	-0.3	Hypothetical protein
NCgl2195	-0.3	Chromosome segregation ATPase
-		Glucosamine-fructose-6-phosphate
NCgl2191	-0.3	aminotransferase
		Two-component system, sensory transduction
NCgl2667	-0.3	histidine kinase
NCgl0301	-0.3	Hypothetical protein
NCgl2438	-0.3	Ribonucleotide-diphosphate reductase subunit beta
NCgl0805		
	-0.3	Hypothetical protein
NCgl2914	-0.3	Hypothetical protein
NCgl0591	-0.3	Hypothetical protein
NCgl2640	-0.3	Carboxylate-amine ligase
NCgl0194	-0.3	Hypothetical protein
NCgl0212	-0.3	Hypothetical protein
NCgl0106	-0.3	LactoyIglutathione lyase or related lyase
NCgl0135	-0.3	Ammonia monooxygenase
NCgl0891	-0.3	Hypothetical protein
NCgl1548	-0.3	Carbamoyl phosphate synthase small subunit
NCgl2091	-0.3	5,10-methylenetetrahydrofolate reductase
NCgl2229	-0.3	Coenzyme F420-dependent N5,N10-methylene
NOGIZZZU	0.0	tetrahydromethanopterin reductase
NCgl0107	-0.2	Phosphohistidine phosphatase SixA
NCgl2181	-0.2	Hypothetical protein
NCgl2334	-0.2	Hypothetical protein
NCgl0195	-0.2	Glycosyltransferase
NCgl0625	-0.2	O-acetylhomoserine aminocarboxypropyltransferase
NCgl2458	-0.2	Hypothetical protein
NCgl0691	-0.2	Hypothetical protein
NCgl0146	-0.2	Methylated DNA-protein cysteine methyltransferase
NCgl1185	-0.2	Hypothetical protein
NCgl1354a	-0.2	Hypothetical protein
NCgl2290	-0.2	Hypothetical protein
NCgl1831	-0.2	Hypothetical protein
NCgl1965	-0.2	Thiamine biosynthesis protein ThiF
NCgl2813	-0.2	Flavoprotein
NCgl1340	-0.2	N-acetyl-gamma-glutamyl-phosphate reductase
NCgl0699		
INCHIODAA	-0.2	Hypothetical protein

Table A 5 continu	ed	
Gene-identifier	log2fold Change	Feature
NCgl2583	-0.2	Hypothetical protein
NCgl1837	-0.2	Hypothetical protein
NCgl1240	-0.2	DNA polymerase III epsilon subunit
NCgl0131	-0.2	Hypothetical protein
NCgl0480	-0.2	Elongation factor Tu
NCgl1755	-0.2	Hypothetical protein
NCg10603	-0.2	Nucleoside-diphosphate-sugar epimerase
NCgl0357	-0.2	Hypothetical protein
NCgl2946	-0.2	Hypothetical protein
NCgl2052	-0.2	Co/Zn/Cd cation transporter
NCgl2111	-0.2	Cytochrome C
NCgl1945	-0.2	Hypothetical protein
NCgl2152	-0.2	Galactokinase
NCgl2777	-0.2	Esterase
NCgl0596	-0.2	C50 carotenoid epsilon cyclase
NCgl0655	-0.2	Transcriptional regulator
NCgl1116	-0.2	Na+/proline, Na+/panthothenate symporter
NCg10890	-0.2	Hypothetical protein
NCgl0737	-0.2	Helicase
NCgl2581	-0.2	Hypothetical protein
NCgl2833	-0.2	Transcriptional regulator
NCgl1867	-0.2	Hypothetical protein
NCgl1074	-0.2	Hypothetical protein
NCgl0834	-0.2	50S ribosomal protein L28
NCgl2880	-0.2	Single-stranded DNA-binding protein
NCgl0656	-0.2	Phosphomannomutase
NCgl2456	-0.2	Hypothetical protein
NCg10672	-0.2	Hypothetical protein
NCgl0791	-0.2	rRNA methylase
NCgl0033	-0.2	Peptidyl-prolyl cis-trans isomerase (rotamase)
NCgl1929	-0.2	Hypothetical protein
NCgl2702	-0.2	Molecular chaperone DnaK
NCgl1646	-0.2	Hypothetical protein
NCgl0405	-0.2	Transcriptional regulator
NCgl0502	-0.2	Hypothetical protein
NCgl2276	-0.2	Xanthine/uracil permease
NCgl0717	-0.2	Hypothetical protein
NCg10605	-0.2	Cell wall biogenesis glycosyltransferase
NCgl0375	-0.2	Cation transport ATPase
NCgl2387	-0.2	Hypothetical protein
NCgl2881	-0.2	30S ribosomal protein S6
NCgl2495	-0.2	Amidophosphoribosyltransferase
NCgl2077	-0.1	UDP-N-acetylmuramateL-alanine ligase
NCgl2124	-0.1	Leucyl aminopeptidase
NCgl1085	-0.1	ABC transporter duplicated ATPase
NCgl1924	-0.1	Hypothetical protein
NCgl1216	-0.1	Glutathione S-transferase
NCg10959	-0.1	Sortase or related acyltransferase
NCgl0727a	-0.1	Hypothetical protein
NCgl1163	-0.1	ATP synthase F0F1 subunit alpha
NCgl0920	-0.1	Hypothetical protein
NCgl2360	-0.1	Cystathionine gamma-synthase
NCgl2289	-0.1	Acetyltransferase
NCgl1322	-0.1	Excinuclease ABC subunit A
NCgl1574	-0.1	Metalloprotease
NCgl1070	-0.1	SAM-dependent methyltransferase
1091070	0.1	

Table A 5 continued			
Gene-identifier	log2fold Change	Feature	
NCgl0213	-0.1	ABC transporter atpase	
NCgl1026	-0.1	Hypothetical protein	
NCg10797	-0.1	Acetyl-CoA carboxylase beta subunit	
NCgl2740	-0.1	Hemoglobin-like flavoprotein	
NCgl2409	-0.1	3-oxoacyl-ACP synthase	
-		Phosphopantothenoylcysteine	
NCgl1626	-0.1	synthetase/decarboxylase	
NCgl2405	-0.1	4'-Phosphopantetheinyl transferase	
NCgl0801	-0.1	Hypothetical protein	
NCgl2241	-0.1	ABC transporter duplicated ATPase	
NCgl0130	-0.1	Permease	
-		ABC-type cobalamin/Fe3+-siderophore transport	
NCgl0779	-0.1	system, ATPase	
NCgl0032	-0.1	Hypothetical protein	
NCgl1169	-0.1	Hypothetical protein	
NCgl2305	-0.1	Hypothetical protein	
NCgl2576	-0.1	DNA integrity scanning protein DisA	
NCgl2262	-0.1	Threonine efflux protein	
NCgl2720	-0.1	Hypothetical protein	
NCgl2433	-0.1	Rad3-related DNA helicase	
	-0.1	Hypothetical protein	
NCgl2154		· · · ·	
NCgl2060	-0.1	ABC transporter ATPase	
NCgl2940	-0.1	Hypothetical protein	
NCgl2589	-0.1	Hypothetical protein	
	<u>.</u>	Bifunctional 5,10-methylene-tetrahydrofolate	
NCgl0620	-0.1	dehydrogenase/ 5,10-methylene-tetrahydrofolate	
	<u>.</u>	cyclohydrolase	
NCgl1628	-0.1	Hypothetical protein	
NCgl0747	-0.1	Hypothetical protein	
NCgl0815	-0.1	Hypothetical protein	
NCgl2100	-0.1	Hypothetical protein	
NCgl2693	-0.1	Hypothetical protein	
NCgl2986	-0.1	N-acetylmuramoyl-L-alanine amidase	
NCgl0602	-0.1	Lipocalin	
NCgl1838	-0.1	Hypothetical protein	
NCgl2750	-0.1	UDP-glucose 6-dehydrogenase	
NCgI0750	-0.1	Hypothetical protein	
NCgl0802	-0.1	Fatty-acid synthase	
NCgl2298	-0.1	Transcriptional regulator	
NCgl1754	-0.1	Hypothetical protein	
NCgl0355	-0.1	Dihydrolipoamide dehydrogenase	
NCgl2447	-0.1	Hypothetical protein	
NCgl1365	-0.1	ABC transporter duplicated ATPase	
NCg10978	-0.1	Hypothetical protein	
NCgl2050	-0.1	Permease	
NCg10340	-0.1	Nucleoside-diphosphate sugar epimerase	
NCgl2789	-0.1	Hypothetical protein	
NCgl2401	-0.1	Amidase	
NCgl1826	-0.1	Ribonuclease D	
NCgl1255	-0.1	Glucan phosphorylase	
NCgl1417	-0.1	Sulfate permease	
	511		

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